

$7 + 9 \times 1 = \boxed{\phantom{00}}$

$5 + 7 \times 3 = \boxed{\phantom{00}}$

$15 + 7 \times 2 = \boxed{\phantom{00}}$

$8 + 16 \times 2 = \boxed{\phantom{00}}$

$2 + 17 \times 2 = \boxed{\phantom{00}}$

$6 + 4 \times 3 = \boxed{\phantom{00}}$

$5 + 7 \times 2 = \boxed{\phantom{00}}$

$15 + 14 \times 2 = \boxed{\phantom{00}}$

$6 + 17 \times 2 = \boxed{\phantom{00}}$

$14 + 15 \times 4 = \boxed{\phantom{00}}$

$8 + 4 \times 3 = \boxed{\phantom{00}}$

$17 + 13 \times 1 = \boxed{\phantom{00}}$

$4 + 9 \times 2 = \boxed{\phantom{00}}$

$13 + 13 \times 2 = \boxed{\phantom{00}}$

$1 + 16 \times 2 = \boxed{\phantom{00}}$

$15 + 3 \times 2 = \boxed{\phantom{00}}$

$7 + 3 \times 1 = \boxed{\phantom{00}}$

$20 + 1 \times 3 = \boxed{\phantom{00}}$

$13 + 7 \times 2 = \boxed{\phantom{00}}$

$20 + 20 \times 3 = \boxed{\phantom{00}}$

$19 + 2 \times 3 = \boxed{\phantom{00}}$

$1 + 13 \times 3 = \boxed{\phantom{00}}$

$2 + 13 \times 4 = \boxed{\phantom{00}}$

$12 + 14 \times 2 = \boxed{\phantom{00}}$