

$13 + 4 \times 4 = \boxed{}$

$6 + 13 \times 4 = \boxed{}$

$2 + 14 \times 3 = \boxed{}$

$9 + 3 \times 3 = \boxed{}$

$4 + 17 \times 1 = \boxed{}$

$6 + 2 \times 3 = \boxed{}$

$20 + 14 \times 4 = \boxed{}$

$4 + 15 \times 3 = \boxed{}$

$13 + 17 \times 1 = \boxed{}$

$16 + 14 \times 3 = \boxed{}$

$9 + 15 \times 1 = \boxed{}$

$8 + 8 \times 4 = \boxed{}$

$4 + 2 \times 1 = \boxed{}$

$2 + 2 \times 2 = \boxed{}$

$8 + 14 \times 1 = \boxed{}$

$2 + 9 \times 3 = \boxed{}$

$10 + 3 \times 4 = \boxed{}$

$20 + 9 \times 3 = \boxed{}$

$4 + 17 \times 4 = \boxed{}$

$17 + 17 \times 2 = \boxed{}$

$13 + 3 \times 1 = \boxed{}$

$14 + 7 \times 4 = \boxed{}$

$15 + 18 \times 3 = \boxed{}$

$12 + 20 \times 4 = \boxed{}$