

$6 + 9 \times 3 = \boxed{\phantom{00}}$

$10 + 13 \times 2 = \boxed{\phantom{00}}$

$20 + 11 \times 1 = \boxed{\phantom{00}}$

$16 + 16 \times 1 = \boxed{\phantom{00}}$

$8 + 9 \times 1 = \boxed{\phantom{00}}$

$7 + 4 \times 4 = \boxed{\phantom{00}}$

$3 + 4 \times 1 = \boxed{\phantom{00}}$

$10 + 14 \times 3 = \boxed{\phantom{00}}$

$2 + 13 \times 3 = \boxed{\phantom{00}}$

$3 + 12 \times 2 = \boxed{\phantom{00}}$

$1 + 8 \times 3 = \boxed{\phantom{00}}$

$12 + 17 \times 4 = \boxed{\phantom{00}}$

$11 + 3 \times 1 = \boxed{\phantom{00}}$

$4 + 9 \times 3 = \boxed{\phantom{00}}$

$12 + 18 \times 3 = \boxed{\phantom{00}}$

$3 + 12 \times 4 = \boxed{\phantom{00}}$

$8 + 7 \times 3 = \boxed{\phantom{00}}$

$4 + 19 \times 2 = \boxed{\phantom{00}}$

$5 + 20 \times 1 = \boxed{\phantom{00}}$

$13 + 17 \times 2 = \boxed{\phantom{00}}$

$17 + 8 \times 4 = \boxed{\phantom{00}}$

$11 + 14 \times 1 = \boxed{\phantom{00}}$

$16 + 10 \times 2 = \boxed{\phantom{00}}$

$2 + 1 \times 1 = \boxed{\phantom{00}}$