

$20 + 11 \times 2 = \boxed{\phantom{00}}$

$18 + 1 \times 3 = \boxed{\phantom{00}}$

$13 + 7 \times 3 = \boxed{\phantom{00}}$

$9 + 8 \times 3 = \boxed{\phantom{00}}$

$11 + 7 \times 4 = \boxed{\phantom{00}}$

$10 + 8 \times 4 = \boxed{\phantom{00}}$

$12 + 6 \times 3 = \boxed{\phantom{00}}$

$2 + 19 \times 4 = \boxed{\phantom{00}}$

$13 + 12 \times 3 = \boxed{\phantom{00}}$

$14 + 9 \times 2 = \boxed{\phantom{00}}$

$14 + 9 \times 1 = \boxed{\phantom{00}}$

$6 + 2 \times 3 = \boxed{\phantom{00}}$

$8 + 5 \times 4 = \boxed{\phantom{00}}$

$16 + 19 \times 4 = \boxed{\phantom{00}}$

$19 + 12 \times 2 = \boxed{\phantom{00}}$

$3 + 7 \times 4 = \boxed{\phantom{00}}$

$11 + 17 \times 4 = \boxed{\phantom{00}}$

$13 + 1 \times 4 = \boxed{\phantom{00}}$

$14 + 1 \times 3 = \boxed{\phantom{00}}$

$3 + 11 \times 2 = \boxed{\phantom{00}}$

$4 + 9 \times 3 = \boxed{\phantom{00}}$

$9 + 7 \times 2 = \boxed{\phantom{00}}$

$16 + 12 \times 3 = \boxed{\phantom{00}}$

$7 + 3 \times 3 = \boxed{\phantom{00}}$