

$15 + 10 \times 1 = \boxed{\phantom{00}}$

$20 + 7 \times 2 = \boxed{\phantom{00}}$

$7 + 13 \times 1 = \boxed{\phantom{00}}$

$14 + 9 \times 3 = \boxed{\phantom{00}}$

$8 + 11 \times 3 = \boxed{\phantom{00}}$

$11 + 5 \times 2 = \boxed{\phantom{00}}$

$13 + 1 \times 1 = \boxed{\phantom{00}}$

$12 + 16 \times 4 = \boxed{\phantom{00}}$

$1 + 10 \times 3 = \boxed{\phantom{00}}$

$5 + 9 \times 1 = \boxed{\phantom{00}}$

$13 + 3 \times 1 = \boxed{\phantom{00}}$

$11 + 6 \times 4 = \boxed{\phantom{00}}$

$19 + 7 \times 4 = \boxed{\phantom{00}}$

$7 + 11 \times 2 = \boxed{\phantom{00}}$

$4 + 16 \times 2 = \boxed{\phantom{00}}$

$12 + 8 \times 1 = \boxed{\phantom{00}}$

$14 + 14 \times 1 = \boxed{\phantom{00}}$

$12 + 14 \times 3 = \boxed{\phantom{00}}$

$16 + 4 \times 2 = \boxed{\phantom{00}}$

$6 + 19 \times 1 = \boxed{\phantom{00}}$

$9 + 10 \times 4 = \boxed{\phantom{00}}$

$8 + 12 \times 4 = \boxed{\phantom{00}}$

$5 + 4 \times 2 = \boxed{\phantom{00}}$

$14 + 7 \times 2 = \boxed{\phantom{00}}$