

$18 + 14 \times 2 = \boxed{}$

$16 + 6 \times 3 = \boxed{}$

$6 + 5 \times 2 = \boxed{}$

$1 + 17 \times 1 = \boxed{}$

$16 + 3 \times 1 = \boxed{}$

$4 + 6 \times 2 = \boxed{}$

$18 + 17 \times 2 = \boxed{}$

$1 + 8 \times 4 = \boxed{}$

$7 + 12 \times 2 = \boxed{}$

$17 + 5 \times 1 = \boxed{}$

$17 + 7 \times 1 = \boxed{}$

$6 + 14 \times 3 = \boxed{}$

$14 + 3 \times 1 = \boxed{}$

$20 + 14 \times 1 = \boxed{}$

$19 + 8 \times 3 = \boxed{}$

$15 + 5 \times 4 = \boxed{}$

$11 + 5 \times 3 = \boxed{}$

$11 + 17 \times 4 = \boxed{}$

$14 + 8 \times 3 = \boxed{}$

$20 + 17 \times 4 = \boxed{}$

$1 + 19 \times 2 = \boxed{}$

$13 + 8 \times 1 = \boxed{}$

$20 + 2 \times 4 = \boxed{}$

$1 + 19 \times 1 = \boxed{}$