

$1 + 4 \times 4 = \boxed{}$

$1 + 13 \times 3 = \boxed{}$

$14 + 20 \times 2 = \boxed{}$

$16 + 16 \times 4 = \boxed{}$

$10 + 11 \times 2 = \boxed{}$

$11 + 4 \times 3 = \boxed{}$

$8 + 8 \times 4 = \boxed{}$

$1 + 17 \times 1 = \boxed{}$

$8 + 10 \times 3 = \boxed{}$

$7 + 8 \times 4 = \boxed{}$

$14 + 14 \times 3 = \boxed{}$

$2 + 1 \times 3 = \boxed{}$

$19 + 20 \times 3 = \boxed{}$

$16 + 20 \times 1 = \boxed{}$

$11 + 14 \times 2 = \boxed{}$

$19 + 14 \times 1 = \boxed{}$

$16 + 14 \times 4 = \boxed{}$

$12 + 2 \times 3 = \boxed{}$

$7 + 14 \times 1 = \boxed{}$

$3 + 15 \times 4 = \boxed{}$

$3 + 11 \times 2 = \boxed{}$

$1 + 7 \times 2 = \boxed{}$

$19 + 9 \times 1 = \boxed{}$

$14 + 13 \times 4 = \boxed{}$