

$16 + 15 \times 1 = \boxed{\phantom{00}}$

$20 + 10 \times 2 = \boxed{\phantom{00}}$

$18 + 19 \times 1 = \boxed{\phantom{00}}$

$12 + 10 \times 1 = \boxed{\phantom{00}}$

$13 + 4 \times 2 = \boxed{\phantom{00}}$

$10 + 12 \times 4 = \boxed{\phantom{00}}$

$18 + 6 \times 3 = \boxed{\phantom{00}}$

$18 + 12 \times 2 = \boxed{\phantom{00}}$

$10 + 12 \times 1 = \boxed{\phantom{00}}$

$3 + 19 \times 1 = \boxed{\phantom{00}}$

$11 + 7 \times 4 = \boxed{\phantom{00}}$

$5 + 16 \times 2 = \boxed{\phantom{00}}$

$12 + 18 \times 4 = \boxed{\phantom{00}}$

$3 + 4 \times 3 = \boxed{\phantom{00}}$

$16 + 19 \times 1 = \boxed{\phantom{00}}$

$15 + 11 \times 3 = \boxed{\phantom{00}}$

$10 + 14 \times 4 = \boxed{\phantom{00}}$

$8 + 12 \times 3 = \boxed{\phantom{00}}$

$2 + 6 \times 2 = \boxed{\phantom{00}}$

$18 + 16 \times 3 = \boxed{\phantom{00}}$

$9 + 19 \times 2 = \boxed{\phantom{00}}$

$2 + 13 \times 1 = \boxed{\phantom{00}}$

$5 + 4 \times 3 = \boxed{\phantom{00}}$

$15 + 18 \times 3 = \boxed{\phantom{00}}$