

$1 + 18 \times 1 = \boxed{\phantom{00}}$

$1 + 13 \times 1 = \boxed{\phantom{00}}$

$13 + 8 \times 2 = \boxed{\phantom{00}}$

$15 + 14 \times 2 = \boxed{\phantom{00}}$

$18 + 13 \times 2 = \boxed{\phantom{00}}$

$13 + 19 \times 2 = \boxed{\phantom{00}}$

$11 + 16 \times 1 = \boxed{\phantom{00}}$

$4 + 7 \times 3 = \boxed{\phantom{00}}$

$7 + 12 \times 2 = \boxed{\phantom{00}}$

$5 + 2 \times 3 = \boxed{\phantom{00}}$

$4 + 15 \times 2 = \boxed{\phantom{00}}$

$2 + 4 \times 2 = \boxed{\phantom{00}}$

$11 + 17 \times 3 = \boxed{\phantom{00}}$

$20 + 14 \times 3 = \boxed{\phantom{00}}$

$10 + 20 \times 1 = \boxed{\phantom{00}}$

$7 + 14 \times 1 = \boxed{\phantom{00}}$

$4 + 16 \times 1 = \boxed{\phantom{00}}$

$16 + 19 \times 1 = \boxed{\phantom{00}}$

$17 + 17 \times 2 = \boxed{\phantom{00}}$

$12 + 15 \times 3 = \boxed{\phantom{00}}$

$8 + 12 \times 4 = \boxed{\phantom{00}}$

$17 + 10 \times 3 = \boxed{\phantom{00}}$

$4 + 1 \times 2 = \boxed{\phantom{00}}$

$17 + 14 \times 4 = \boxed{\phantom{00}}$