

$15 + 11 \times 3 = \boxed{}$

$16 + 12 \times 4 = \boxed{}$

$6 + 6 \times 2 = \boxed{}$

$19 + 14 \times 2 = \boxed{}$

$15 + 18 \times 1 = \boxed{}$

$20 + 10 \times 2 = \boxed{}$

$3 + 9 \times 1 = \boxed{}$

$7 + 4 \times 3 = \boxed{}$

$13 + 11 \times 4 = \boxed{}$

$14 + 10 \times 4 = \boxed{}$

$11 + 14 \times 3 = \boxed{}$

$5 + 15 \times 4 = \boxed{}$

$13 + 10 \times 4 = \boxed{}$

$4 + 7 \times 1 = \boxed{}$

$8 + 17 \times 1 = \boxed{}$

$13 + 15 \times 3 = \boxed{}$

$7 + 5 \times 3 = \boxed{}$

$5 + 2 \times 1 = \boxed{}$

$3 + 3 \times 2 = \boxed{}$

$1 + 2 \times 4 = \boxed{}$

$19 + 18 \times 3 = \boxed{}$

$3 + 10 \times 2 = \boxed{}$

$13 + 8 \times 3 = \boxed{}$

$10 + 4 \times 2 = \boxed{}$