

$20 + 10 \times 4 = \boxed{}$

$9 + 13 \times 3 = \boxed{}$

$1 + 2 \times 2 = \boxed{}$

$20 + 13 \times 2 = \boxed{}$

$1 + 14 \times 4 = \boxed{}$

$20 + 3 \times 2 = \boxed{}$

$13 + 9 \times 2 = \boxed{}$

$18 + 20 \times 2 = \boxed{}$

$13 + 2 \times 3 = \boxed{}$

$10 + 9 \times 4 = \boxed{}$

$20 + 6 \times 4 = \boxed{}$

$4 + 11 \times 1 = \boxed{}$

$1 + 15 \times 3 = \boxed{}$

$4 + 5 \times 2 = \boxed{}$

$20 + 10 \times 4 = \boxed{}$

$18 + 15 \times 4 = \boxed{}$

$17 + 4 \times 3 = \boxed{}$

$19 + 14 \times 1 = \boxed{}$

$1 + 6 \times 2 = \boxed{}$

$12 + 9 \times 2 = \boxed{}$

$5 + 8 \times 1 = \boxed{}$

$19 + 9 \times 1 = \boxed{}$

$1 + 9 \times 2 = \boxed{}$

$5 + 3 \times 3 = \boxed{}$