

$\boxed{} + 88 = 153$	$40 \boxed{-} 19 = \boxed{}$	$20 \boxed{+} \boxed{} = 119$
$31 \boxed{+} \boxed{} = 82$	$\boxed{} \boxed{+} 11 = 70$	$\boxed{} \boxed{+} 44 = 112$
$65 \boxed{+} 79 = \boxed{}$	$\boxed{} \boxed{-} 14 = 74$	$\boxed{} \boxed{+} 93 = 108$
$32 \boxed{+} \boxed{} = 100$	$72 \boxed{+} \boxed{} = 104$	$99 \boxed{+} \boxed{} = 152$
$27 \boxed{+} 57 = \boxed{}$	$98 \boxed{-} \boxed{} = 79$	$42 \boxed{+} \boxed{} = 94$

$99 \boxed{-} 37 = \boxed{}$	$93 \boxed{+} 88 = \boxed{}$	$84 \boxed{-} \boxed{} = 5$
$66 \boxed{+} 47 = \boxed{}$	$\boxed{} \boxed{+} 42 = 57$	$\boxed{} \boxed{-} 29 = 63$
$70 \boxed{+} \boxed{} = 146$	$53 \boxed{-} \boxed{} = 38$	$\boxed{} \boxed{-} 33 = 35$
$70 \boxed{-} 20 = \boxed{}$	$\boxed{} \boxed{+} 88 = 157$	$95 \boxed{-} \boxed{} = 46$
$60 \boxed{+} 21 = \boxed{}$	$67 \boxed{+} 22 = \boxed{}$	$77 \boxed{-} \boxed{} = 49$

$\boxed{} \boxed{+} 58 = 157$	$95 \boxed{+} \boxed{} = 182$	$\boxed{} \boxed{-} 41 = 34$
$93 \boxed{+} 81 = \boxed{}$	$65 \boxed{+} 41 = \boxed{}$	$\boxed{} \boxed{-} 47 = 33$
$46 \boxed{+} 34 = \boxed{}$	$\boxed{} \boxed{-} 25 = 36$	$90 \boxed{-} 87 = \boxed{}$
$99 \boxed{+} \boxed{} = 193$	$93 \boxed{-} 72 = \boxed{}$	$\boxed{} \boxed{+} 62 = 121$
$71 \boxed{-} \boxed{} = 51$	$68 \boxed{+} 35 = \boxed{}$	$\boxed{} \boxed{+} 34 = 94$

$\boxed{} \boxed{-} 9 = 74$	$\boxed{} \boxed{+} 17 = 34$	$45 \boxed{+} 89 = \boxed{}$
$10 \boxed{+} 41 = \boxed{}$	$60 \boxed{+} 31 = \boxed{}$	$\boxed{} \boxed{+} 81 = 99$
$71 \boxed{-} 31 = \boxed{}$	$22 \boxed{-} 16 = \boxed{}$	$93 \boxed{-} \boxed{} = 66$
$74 \boxed{-} 26 = \boxed{}$	$73 \boxed{-} \boxed{} = 47$	$77 \boxed{-} \boxed{} = 7$
$96 \boxed{+} 82 = \boxed{}$	$93 \boxed{+} \boxed{} = 130$	$\boxed{} \boxed{-} 29 = 67$