

$69 + 20 = \boxed{\quad}$

$90 - \boxed{\quad} = 63$

$91 - \boxed{\quad} 90 = \boxed{\quad}$

$\boxed{\quad} - 34 = 57$

$54 + 16 = \boxed{\quad}$

$20 + \boxed{\quad} = 47$

$\boxed{\quad} - 33 = 17$

$61 - \boxed{\quad} = 6$

$\boxed{\quad} + 78 = 173$

$22 + \boxed{\quad} = 99$

$\boxed{\quad} - 31 = 45$

$84 + 51 = \boxed{\quad}$

$98 + 22 = \boxed{\quad}$

$\boxed{\quad} - 33 = 21$

$85 + \boxed{\quad} = 161$

$30 + 62 = \boxed{\quad}$

$\boxed{\quad} + 32 = 94$

$52 - \boxed{\quad} 52 = \boxed{\quad}$

$50 - 7 = \boxed{\quad}$

$93 - \boxed{\quad} = 16$

$83 + \boxed{\quad} = 99$

$80 + \boxed{\quad} = 150$

$78 + 91 = \boxed{\quad}$

$\boxed{\quad} - 39 = 13$

$65 + \boxed{\quad} = 131$

$24 + 16 = \boxed{\quad}$

$\boxed{\quad} + 12 = 31$

$31 - 11 = \boxed{\quad}$

$91 - \boxed{\quad} = 82$

$70 + 74 = \boxed{\quad}$

$94 - \boxed{\quad} = 80$

$\boxed{\quad} - 30 = 54$

$\boxed{\quad} - 9 = 81$

$60 - 31 = \boxed{\quad}$

$65 - \boxed{\quad} = 9$

$\boxed{\quad} - 50 = 23$

$64 + 62 = \boxed{\quad}$

$94 - 67 = \boxed{\quad}$

$78 + 85 = \boxed{\quad}$

$\boxed{\quad} + 89 = 159$

$\boxed{\quad} + 8 = 89$

$94 - \boxed{\quad} = 21$

$53 + \boxed{\quad} = 141$

$\boxed{\quad} + 57 = 134$

$61 - \boxed{\quad} = 40$

$\boxed{\quad} - 48 = 12$

$\boxed{\quad} - 64 = 19$

$92 - \boxed{\quad} 44 = \boxed{\quad}$

$95 - \boxed{\quad} = 87$

$56 - \boxed{\quad} = 33$

$75 - \boxed{\quad} = 60$

$52 - \boxed{\quad} = 29$

$92 + \boxed{\quad} = 154$

$61 - \boxed{\quad} = 44$

$\boxed{\quad} + 32 = 62$

$55 + 81 = \boxed{\quad}$

$\boxed{\quad} - 51 = 38$

$75 - \boxed{\quad} 33 = \boxed{\quad}$

$\boxed{\quad} + 24 = 64$

$\boxed{\quad} - 36 = 60$