$31 - 29 = \boxed{}$ $\boxed{} + 91 = 110$ $49 - \boxed{} = 19$

$27 + 64 = \boxed{}$ $\boxed{} + 63 = 82$ $\boxed{} - 19 = 42$

$\boxed{} + 46 = 115$ $97 + 25 = \boxed{}$ $\boxed{} + 70 = 133$

$20 + 60 = \boxed{}$ $70 - \boxed{} = 53$ $83 + 7 = \boxed{}$

$\boxed{} + 51 = 119$ $80 + \boxed{} = 109$ $34 + 55 = \boxed{}$

$78 - \boxed{} = 69$ $36 + \boxed{} = 135$ $55 - 18 = \boxed{}$

$52 + \boxed{} = 118$ $\boxed{} - 32 = 49$ $\boxed{} - 28 = 31$

$\boxed{} + 27 = 67$ $33 + 52 = \boxed{}$ $94 - \boxed{} = 19$

$\boxed{} + 23 = 67$ $\boxed{} - 33 = 24$ $69 + \boxed{} = 80$

$45 - 21 = \boxed{}$ $86 - 85 = \boxed{}$ $\boxed{} - 14 = 21$

$\boxed{} + 37 = 104$ $\boxed{} - 35 = 16$ $87 + \boxed{} = 116$

$\boxed{} + 85 = 131$ $28 + \boxed{} = 65$ $89 - 46 = \boxed{}$

$52 - \boxed{} = 13$ $65 + \boxed{} = 147$ $44 + 11 = \boxed{}$

$77 - 43 = \boxed{}$ $\boxed{} + 23 = 95$ $\boxed{} - 8 = 85$

$52 - 22 = \boxed{}$ $99 - \boxed{} = 63$ $55 + 74 = \boxed{}$

$46 - \boxed{} = 9$ $\boxed{} + 66 = 121$ $70 - 15 = \boxed{}$

$\boxed{} - 92 = 6$ $83 - \boxed{} = 71$ $54 - \boxed{} = 4$

$\boxed{} - 14 = 37$ $97 - \boxed{} = 5$ $91 - \boxed{} = 47$

$17 - \boxed{} = 9$ $39 - \boxed{} = 5$ $54 + \boxed{} = 123$

$14 + \boxed{} = 111$ $21 + 46 = \boxed{}$ $37 + \boxed{} = 110$