

$15 + 92 = \boxed{\quad}$

$86 + \boxed{\quad} = 140$

$30 + \boxed{\quad} = 117$

$88 + 72 = \boxed{\quad}$

$82 - \boxed{\quad} = 29$

$68 + \boxed{\quad} = 94$

$81 - 54 = \boxed{\quad}$

$97 - \boxed{\quad} = 77$

$\boxed{\quad} + 34 = 52$

$\boxed{\quad} - 18 = 40$

$41 + \boxed{\quad} = 90$

$22 + \boxed{\quad} = 10$

$9 + 12 = \boxed{\quad}$

$57 + \boxed{\quad} = \boxed{\quad}$

$83 + \boxed{\quad} = 167$

$48 + 55 = \boxed{\quad}$

$57 - \boxed{\quad} = 55$

$65 - \boxed{\quad} = 2$

$93 - 87 = \boxed{\quad}$

$84 - \boxed{\quad} = 56$

$\boxed{\quad} - 63 = 13$

$81 - 23 = \boxed{\quad}$

$75 - \boxed{\quad} = 54$

$\boxed{\quad} + 22 = 57$

$34 + 68 = \boxed{\quad}$

$\boxed{\quad} + 96 = 110$

$75 + 32 = \boxed{\quad}$

$88 + \boxed{\quad} = 124$

$60 + \boxed{\quad} = \boxed{\quad}$

$\boxed{\quad} - 48 = 49$

$\boxed{\quad} + 55 = 114$

$70 - \boxed{\quad} = 14$

$\boxed{\quad} - 48 = 20$

$90 + 25 = \boxed{\quad}$

$\boxed{\quad} - 52 = 46$

$33 - \boxed{\quad} = 31$

$92 - 76 = \boxed{\quad}$

$66 - \boxed{\quad} = 49$

$\boxed{\quad} - 23 = 76$

$19 + \boxed{\quad} = 32$

$97 + \boxed{\quad} = 57$

$\boxed{\quad} + 35 = 51$

$63 - \boxed{\quad} = 2$

$14 + \boxed{\quad} = 29$

$\boxed{\quad} - 12 = 53$

$84 + 24 = \boxed{\quad}$

$81 - \boxed{\quad} = 9$

$18 + \boxed{\quad} = 38$

$\boxed{\quad} + 33 = 121$

$69 - \boxed{\quad} = 33$

$62 + \boxed{\quad} = 120$

$30 + \boxed{\quad} = 110$

$\boxed{\quad} - 29 = 44$

$\boxed{\quad} + 63 = 125$

$\boxed{\quad} - 17 = 81$

$51 - \boxed{\quad} = 50$

$21 + \boxed{\quad} = 112$

$\boxed{\quad} + 20 = 84$

$\boxed{\quad} + 43 = 140$

$80 - \boxed{\quad} = 41$