

$\boxed{\phantom{0}} + 15 = 27$

$31 \boxed{+} 41 = \boxed{\phantom{0}}$

$15 \boxed{+} \boxed{\phantom{0}} = 60$

$20 \boxed{+} 94 = \boxed{\phantom{0}}$

$55 \boxed{-} 22 = \boxed{\phantom{0}}$

$82 \boxed{-} \boxed{\phantom{0}} = 0$

$16 \boxed{+} \boxed{\phantom{0}} = 32$

$99 \boxed{-} 75 = \boxed{\phantom{0}}$

$61 \boxed{+} 96 = \boxed{\phantom{0}}$

$\boxed{\phantom{0}} + 51 = 100$

$\boxed{\phantom{0}} - 53 = 20$

$94 \boxed{-} \boxed{\phantom{0}} = 16$

$\boxed{\phantom{0}} + 51 = 80$

$25 \boxed{+} \boxed{\phantom{0}} = 65$

$91 \boxed{-} 65 = \boxed{\phantom{0}}$

$\boxed{\phantom{0}} - 7 = 90$

$\boxed{\phantom{0}} + 73 = 125$

$49 \boxed{-} 9 = \boxed{\phantom{0}}$

$\boxed{\phantom{0}} - 50 = 22$

$50 \boxed{-} \boxed{\phantom{0}} = 33$

$\boxed{\phantom{0}} + 68 = 105$

$96 \boxed{+} 79 = \boxed{\phantom{0}}$

$15 \boxed{-} \boxed{\phantom{0}} = 5$

$37 \boxed{+} 20 = \boxed{\phantom{0}}$

$77 \boxed{-} \boxed{\phantom{0}} = 39$

$98 \boxed{+} 36 = \boxed{\phantom{0}}$

$36 \boxed{-} \boxed{\phantom{0}} = 22$

$\boxed{\phantom{0}} + 11 = 78$

$\boxed{\phantom{0}} + 74 = 154$

$15 \boxed{-} \boxed{\phantom{0}} = 2$

$67 \boxed{-} 36 = \boxed{\phantom{0}}$

$\boxed{\phantom{0}} + 21 = 33$

$45 \boxed{+} \boxed{\phantom{0}} = 129$

$\boxed{\phantom{0}} - 11 = 24$

$\boxed{\phantom{0}} - 10 = 73$

$59 \boxed{+} 53 = \boxed{\phantom{0}}$

$65 \boxed{+} 68 = \boxed{\phantom{0}}$

$63 \boxed{+} 29 = \boxed{\phantom{0}}$

$\boxed{\phantom{0}} + 50 = 111$

$22 \boxed{+} \boxed{\phantom{0}} = 33$

$47 \boxed{+} 26 = \boxed{\phantom{0}}$

$\boxed{\phantom{0}} + 68 = 75$

$94 \boxed{+} \boxed{\phantom{0}} = 159$

$86 \boxed{-} 83 = \boxed{\phantom{0}}$

$85 \boxed{-} 50 = \boxed{\phantom{0}}$

$\boxed{\phantom{0}} + 34 = 86$

$90 \boxed{-} 53 = \boxed{\phantom{0}}$

$82 \boxed{-} \boxed{\phantom{0}} = 15$

$\boxed{\phantom{0}} - 49 = 36$

$\boxed{\phantom{0}} - 13 = 7$

$47 \boxed{+} 15 = \boxed{\phantom{0}}$

$55 \boxed{-} \boxed{\phantom{0}} = 46$

$\boxed{\phantom{0}} + 21 = 68$

$\boxed{\phantom{0}} - 26 = 50$

$\boxed{\phantom{0}} - 44 = 16$

$53 \boxed{+} \boxed{\phantom{0}} = 102$

$64 \boxed{+} \boxed{\phantom{0}} = 124$

$55 \boxed{-} 53 = \boxed{\phantom{0}}$

$47 \boxed{-} 35 = \boxed{\phantom{0}}$

$59 \boxed{+} \boxed{\phantom{0}} = 75$