$32 + \boxed{} = 104$ $\boxed{} - 9 = 39$ $\boxed{} - 34 = 3$

$67 + \boxed{} = 79$ $\boxed{} + 88 = 114$ $58 - \boxed{} = 7$

$78 - \boxed{} = 62$ $\boxed{} - 49 = 1$ $75 + \boxed{} = 153$

$22 + 75 = \boxed{}$ $\boxed{} - 63 = 22$ $42 + \boxed{} = 55$

$\boxed{} + 41 = 127$ $\boxed{} + 27 = 115$ $\boxed{} - 55 = 28$

$91 - 43 = \boxed{}$ $\boxed{} + 72 = 132$ $\boxed{} - 69 = 22$

$79 - \boxed{} = 2$ $\boxed{} - 52 = 44$ $89 - \boxed{} = 13$

$83 - 60 = \boxed{}$ $66 + \boxed{} = 111$ $\boxed{} + 29 = 99$

$\boxed{} - 54 = 26$ $59 + \boxed{} = 154$ $15 + \boxed{} = 95$

$96 - 74 = \boxed{}$ $\boxed{} + 99 = 132$ $\boxed{} - 35 = 31$

$89 - 19 = \boxed{}$ $39 + \boxed{} = 86$ $42 + \boxed{} = 67$

$83 + \boxed{} = 171$ $78 - \boxed{} = 7$ $\boxed{} + 41 = 124$

$\boxed{} - 12 = 6$ $68 - \boxed{} = 53$ $7 + 27 = \boxed{}$

$55 - \boxed{} = 12$ $\boxed{} - 38 = 39$ $49 + 69 = \boxed{}$

$\boxed{} + 51 = 135$ $89 - 11 = \boxed{}$ $26 + \boxed{} = 44$

$92 - \boxed{} = 2$ $48 - 30 = \boxed{}$ $81 + 50 = \boxed{}$

$\boxed{} + 25 = 95$ $\boxed{} + 38 = 88$ $\boxed{} - 19 = 12$

$67 + 32 = \boxed{}$ $\boxed{} - 75 = 24$ $17 - 7 = \boxed{}$

$87 - \boxed{} = 31$ $62 - \boxed{} = 28$ $43 + \boxed{} = 97$

$86 + \boxed{} = 175$ $68 - \boxed{} = 55$ $\boxed{} - 56 = 9$