

$\boxed{\phantom{0}} + 33 = 70$	$98 \boxed{-} 20 = \boxed{\phantom{0}}$	$38 \boxed{+} \boxed{\phantom{0}} = 63$
$\boxed{\phantom{0}} - 53 = 14$	$75 \boxed{-} \boxed{\phantom{0}} = 17$	$65 \boxed{-} 64 = \boxed{\phantom{0}}$
$33 \boxed{-} 14 = \boxed{\phantom{0}}$	$66 \boxed{-} \boxed{\phantom{0}} = 33$	$75 \boxed{+} 56 = \boxed{\phantom{0}}$
$26 \boxed{+} 50 = \boxed{\phantom{0}}$	$84 \boxed{-} 69 = \boxed{\phantom{0}}$	$86 \boxed{-} 22 = \boxed{\phantom{0}}$
$37 \boxed{-} 29 = \boxed{\phantom{0}}$	$89 \boxed{+} 57 = \boxed{\phantom{0}}$	$\boxed{\phantom{0}} \boxed{+} 98 = 194$

$20 \boxed{+} 33 = \boxed{\phantom{0}}$	$68 \boxed{-} 54 = \boxed{\phantom{0}}$	$68 \boxed{+} \boxed{\phantom{0}} = 152$
$71 \boxed{+} 8 = \boxed{\phantom{0}}$	$26 \boxed{+} 93 = \boxed{\phantom{0}}$	$33 \boxed{+} \boxed{\phantom{0}} = 114$
$\boxed{\phantom{0}} \boxed{+} 38 = 94$	$77 \boxed{-} \boxed{\phantom{0}} = 68$	$81 \boxed{-} \boxed{\phantom{0}} = 40$
$\boxed{\phantom{0}} \boxed{-} 68 = 0$	$52 \boxed{+} \boxed{\phantom{0}} = 64$	$94 \boxed{-} 28 = \boxed{\phantom{0}}$
$89 \boxed{-} 65 = \boxed{\phantom{0}}$	$65 \boxed{+} \boxed{\phantom{0}} = 93$	$57 \boxed{+} 7 = \boxed{\phantom{0}}$

$49 \boxed{-} \boxed{\phantom{0}} = 4$	$97 \boxed{+} \boxed{\phantom{0}} = 121$	$\boxed{\phantom{0}} \boxed{+} 56 = 80$
$70 \boxed{+} 22 = \boxed{\phantom{0}}$	$59 \boxed{-} \boxed{\phantom{0}} = 22$	$45 \boxed{+} \boxed{\phantom{0}} = 118$
$57 \boxed{-} 38 = \boxed{\phantom{0}}$	$92 \boxed{-} 58 = \boxed{\phantom{0}}$	$31 \boxed{+} 95 = \boxed{\phantom{0}}$
$95 \boxed{-} 49 = \boxed{\phantom{0}}$	$\boxed{\phantom{0}} \boxed{+} 33 = 48$	$30 \boxed{-} \boxed{\phantom{0}} = 9$
$59 \boxed{-} \boxed{\phantom{0}} = 25$	$61 \boxed{+} 45 = \boxed{\phantom{0}}$	$75 \boxed{-} 46 = \boxed{\phantom{0}}$

$\boxed{\phantom{0}} \boxed{-} 70 = 27$	$48 \boxed{+} \boxed{\phantom{0}} = 87$	$61 \boxed{-} \boxed{\phantom{0}} = 26$
$40 \boxed{+} 91 = \boxed{\phantom{0}}$	$26 \boxed{+} \boxed{\phantom{0}} = 34$	$93 \boxed{-} 19 = \boxed{\phantom{0}}$
$\boxed{\phantom{0}} \boxed{+} 98 = 116$	$90 \boxed{-} 80 = \boxed{\phantom{0}}$	$83 \boxed{+} 32 = \boxed{\phantom{0}}$
$7 \boxed{+} \boxed{\phantom{0}} = 72$	$63 \boxed{-} \boxed{\phantom{0}} = 53$	$8 \boxed{+} \boxed{\phantom{0}} = 52$
$76 \boxed{-} 56 = \boxed{\phantom{0}}$	$86 \boxed{-} \boxed{\phantom{0}} = 17$	$11 \boxed{+} 48 = \boxed{\phantom{0}}$