$$25 - \boxed{} = 16 \qquad 45 - 7 = \boxed{} \qquad 54 - \boxed{} = 47$$

$$15 + 75 = \boxed{} \qquad \boxed{} + 45 = 73 \qquad 77 - \boxed{} = 21$$

$$15 - \boxed{} = 8 \qquad 53 + 85 = \boxed{} \qquad 86 - \boxed{} = 31$$

$$\boxed{} + 75 = 150 \qquad \boxed{} - 31 = 42 \qquad 7 + 24 = \boxed{}$$

$$13 + 39 = \boxed{} \qquad 10 + \boxed{} = 103 \qquad \boxed{} - 9 = 12$$

$$63 + \boxed{} = 138 \qquad 88 + \boxed{} = 178 \qquad 47 - 39 = \boxed{}$$

$$\boxed{} - 36 = 6 \qquad 34 + 54 = \boxed{} \qquad 33 - 21 = \boxed{}$$

$$\boxed{} - 93 = 5 \qquad 37 + 24 = \boxed{} \qquad \boxed{} - 14 = 39$$

$$\boxed{} + 20 = 52 \qquad \boxed{} - 54 = 30 \qquad 88 + 79 = \boxed{}$$

$$96 - \boxed{} = 23 \qquad \boxed{} - 85 = 2 \qquad \boxed{} - 24 = 66$$

$$\boxed{} - 8 = 7 \qquad 94 - \boxed{} = 74 \qquad \boxed{} - 12 = 19$$

$$96 - 24 = \boxed{} \qquad 76 - \boxed{} = 58 \qquad 7 + \boxed{} = 87$$

$$84 + 44 = \boxed{} \qquad \boxed{} - 71 = 12 \qquad 13 + \boxed{} = 101$$

$$\boxed{} + 68 = 90 \qquad 31 - 26 = \boxed{} \qquad 79 - \boxed{} = 33$$

$$99 + 38 = \boxed{} \qquad 76 - \boxed{} = 30 \qquad 23 + 85 = \boxed{}$$

$$84 - 41 = \boxed{} \qquad 53 + \boxed{} = 109 \qquad \boxed{} - 11 = 67$$

$$75 + \boxed{} = 95 \qquad 98 - 56 = \boxed{} \qquad 63 + \boxed{} = 110$$

$$\boxed{} + 59 = 85 \qquad 89 - \boxed{} = 68 \qquad 91 - 27 = \boxed{}$$

$$35 - 12 = \boxed{} \qquad 76 - \boxed{} = 41 \qquad 66 + \boxed{} = 155$$

$$58 - \boxed{} = 4 \qquad 63 + \boxed{} = 107 \qquad 42 + \boxed{} = 74$$