

$\boxed{} + 46 = 54$	$94 \boxed{-} 90 = \boxed{}$	$31 \boxed{-} 19 = \boxed{}$
$22 + 28 = \boxed{}$	$20 \boxed{-} 9 = \boxed{}$	$\boxed{} - 41 = 26$
$81 + 51 = \boxed{}$	$\boxed{} - 13 = 9$	$86 \boxed{+} \boxed{} = 126$
$\boxed{} + 13 = 62$	$\boxed{} - 12 = 33$	$\boxed{} + 18 = 49$
$44 \boxed{-} 22 = \boxed{}$	$98 \boxed{-} 39 = \boxed{}$	$92 \boxed{+} 13 = \boxed{}$

$\boxed{} - 43 = 6$	$22 \boxed{-} \boxed{} = 9$	$38 \boxed{-} \boxed{} = 21$
$41 + 48 = \boxed{}$	$\boxed{} + 89 = 165$	$59 \boxed{+} \boxed{} = 126$
$\boxed{} + 50 = 96$	$57 \boxed{-} \boxed{} = 12$	$62 \boxed{-} 18 = \boxed{}$
$68 + 86 = \boxed{}$	$63 \boxed{-} \boxed{} = 53$	$\boxed{} - 11 = 28$
$\boxed{} - 55 = 7$	$79 \boxed{-} \boxed{} = 40$	$88 \boxed{+} 83 = \boxed{}$

$\boxed{} + 88 = 121$	$22 \boxed{+} \boxed{} = 91$	$64 \boxed{-} \boxed{} = 19$
$84 \boxed{-} 29 = \boxed{}$	$17 \boxed{+} 19 = \boxed{}$	$84 \boxed{+} 10 = \boxed{}$
$\boxed{} + 79 = 132$	$71 \boxed{+} \boxed{} = 83$	$56 \boxed{-} \boxed{} = 40$
$65 \boxed{-} 61 = \boxed{}$	$96 \boxed{+} 86 = \boxed{}$	$53 \boxed{-} \boxed{} = 23$
$80 \boxed{-} \boxed{} = 23$	$47 \boxed{-} 46 = \boxed{}$	$67 \boxed{-} 9 = \boxed{}$

$90 + 22 = \boxed{}$	$\boxed{} - 20 = 4$	$49 \boxed{-} \boxed{} = 7$
$\boxed{} + 22 = 91$	$66 \boxed{-} \boxed{} = 55$	$39 \boxed{-} 36 = \boxed{}$
$\boxed{} + 71 = 116$	$92 \boxed{-} 43 = \boxed{}$	$50 \boxed{+} \boxed{} = 70$
$\boxed{} + 21 = 41$	$57 \boxed{+} \boxed{} = 78$	$\boxed{} + 39 = 117$
$43 + 50 = \boxed{}$	$74 \boxed{-} \boxed{} = 18$	$78 \boxed{+} 84 = \boxed{}$