$\boxed{}$ **+ 40 = 53**   **49** $\boxed{+}$ $\boxed{}$ **= 63** $\boxed{}$ **+ 59 = 110**

$\boxed{}$ **+ 56 = 130**   **33** $\boxed{-}$ **24 =** $\boxed{}$ $\boxed{}$ **+ 32 = 109**

$\boxed{}$ **+ 7 = 36**   **37** $\boxed{+}$ **14 =** $\boxed{}$ **75** $\boxed{-}$ $\boxed{}$ **= 60**

71 $\boxed{-}$ $\boxed{}$ **= 50** $\boxed{}$ $\boxed{+}$ **21 = 83**   **8** $\boxed{+}$ $\boxed{}$ **= 94**

53 $\boxed{-}$ **7 =** $\boxed{}$ **67** $\boxed{-}$ $\boxed{}$ **= 30**   **58** $\boxed{-}$ **9 =** $\boxed{}$

81 $\boxed{+}$ **85 =** $\boxed{}$ $\boxed{}$ $\boxed{-}$ **53 = 45**   **28** $\boxed{-}$ $\boxed{}$ **= 5**

65 $\boxed{-}$ **15 =** $\boxed{}$ **70** $\boxed{-}$ **12 =** $\boxed{}$ $\boxed{}$ $\boxed{+}$ **71 = 86**

91 $\boxed{-}$ $\boxed{}$ **= 62**   **28** $\boxed{+}$ **94 =** $\boxed{}$ **68** $\boxed{-}$ **52 =** $\boxed{}$

$\boxed{}$ $\boxed{+}$ **17 = 49** $\boxed{}$ $\boxed{+}$ **56 = 126**   **96** $\boxed{+}$ $\boxed{}$ **= 192**

74 $\boxed{-}$ **19 =** $\boxed{}$ **30** $\boxed{-}$ **11 =** $\boxed{}$ **57** $\boxed{+}$ **10 =** $\boxed{}$

73 $\boxed{-}$ $\boxed{}$ **= 40**   **89** $\boxed{+}$ $\boxed{}$ **= 96**   **46** $\boxed{-}$ $\boxed{}$ **= 29**

$\boxed{}$ $\boxed{+}$ **78 = 131**   **26** $\boxed{-}$ **24 =** $\boxed{}$ $\boxed{}$ $\boxed{-}$ **14 = 6**

71 $\boxed{-}$ **43 =** $\boxed{}$ **73** $\boxed{-}$ $\boxed{}$ **= 15**   **74** $\boxed{+}$ $\boxed{}$ **= 115**

52 $\boxed{-}$ $\boxed{}$ **= 9**   **98** $\boxed{-}$ $\boxed{}$ **= 3**   **88** $\boxed{-}$ $\boxed{}$ **= 16**

84 $\boxed{-}$ $\boxed{}$ **= 52**   **93** $\boxed{+}$ **91 =** $\boxed{}$ $\boxed{}$ $\boxed{+}$ **99 = 115**

94 $\boxed{-}$ $\boxed{}$ **= 64**   **56** $\boxed{+}$ **90 =** $\boxed{}$ **67** $\boxed{-}$ **50 =** $\boxed{}$

86 $\boxed{-}$ $\boxed{}$ **= 11** $\boxed{}$ $\boxed{-}$ **32 = 54**   **83** $\boxed{+}$ $\boxed{}$ **= 112**

64 $\boxed{-}$ **16 =** $\boxed{}$ $\boxed{}$ $\boxed{+}$ **24 = 49**   **72** $\boxed{+}$ **70 =** $\boxed{}$

73 $\boxed{+}$ $\boxed{}$ **= 108**   **83** $\boxed{+}$ $\boxed{}$ **= 163** $\boxed{}$ $\boxed{-}$ **19 = 21**

$\boxed{}$ $\boxed{+}$ **73 = 100**   **25** $\boxed{+}$ **15 =** $\boxed{}$ $\boxed{}$ $\boxed{-}$ **24 = 42**