

$\boxed{\phantom{0}} - \boxed{37} = 51$	$90 - \boxed{\phantom{0}} 52 = \boxed{\phantom{0}}$	$68 - \boxed{\phantom{0}} 59 = \boxed{\phantom{0}}$
$46 + \boxed{60} = \boxed{\phantom{0}}$	$89 + \boxed{23} = \boxed{\phantom{0}}$	$66 - \boxed{\phantom{0}} 12 = \boxed{\phantom{0}}$
$78 - \boxed{50} = \boxed{\phantom{0}}$	$\boxed{\phantom{0}} + 16 = 104$	$24 - \boxed{\phantom{0}} 11 = \boxed{\phantom{0}}$
$88 + \boxed{48} = \boxed{\phantom{0}}$	$\boxed{\phantom{0}} - 15 = 35$	$\boxed{\phantom{0}} - 44 = 41$
$92 - \boxed{80} = \boxed{\phantom{0}}$	$26 + \boxed{\phantom{0}} = 37$	$77 - \boxed{\phantom{0}} 47 = \boxed{\phantom{0}}$

$\boxed{\phantom{0}} + 81 = 91$	$41 - \boxed{\phantom{0}} = 22$	$\boxed{\phantom{0}} + 87 = 153$
$67 - \boxed{53} = \boxed{\phantom{0}}$	$\boxed{\phantom{0}} - 77 = 21$	$57 - \boxed{\phantom{0}} = 44$
$91 - \boxed{\phantom{0}} = 70$	$\boxed{\phantom{0}} - 19 = 13$	$60 + 42 = \boxed{\phantom{0}}$
$62 - \boxed{47} = \boxed{\phantom{0}}$	$78 - \boxed{21} = \boxed{\phantom{0}}$	$79 - \boxed{26} = \boxed{\phantom{0}}$
$\boxed{\phantom{0}} - 52 = 47$	$73 - \boxed{\phantom{0}} = 62$	$\boxed{\phantom{0}} + 66 = 117$

$99 - \boxed{88} = \boxed{\phantom{0}}$	$53 + \boxed{\phantom{0}} = 137$	$47 - \boxed{\phantom{0}} = 6$
$\boxed{\phantom{0}} + 37 = 70$	$93 - \boxed{\phantom{0}} = 73$	$89 - \boxed{\phantom{0}} = 27$
$76 + \boxed{45} = \boxed{\phantom{0}}$	$29 - \boxed{23} = \boxed{\phantom{0}}$	$\boxed{\phantom{0}} + 61 = 160$
$80 + \boxed{\phantom{0}} = 101$	$\boxed{\phantom{0}} + 24 = 91$	$42 - \boxed{\phantom{0}} = 20$
$\boxed{\phantom{0}} + 96 = 144$	$67 - \boxed{\phantom{0}} = 53$	$\boxed{\phantom{0}} - 20 = 49$

$\boxed{\phantom{0}} + 74 = 104$	$52 - \boxed{\phantom{0}} = 40$	$\boxed{\phantom{0}} - 40 = 9$
$29 + \boxed{\phantom{0}} = 116$	$47 - \boxed{\phantom{0}} = 13$	$\boxed{\phantom{0}} - 19 = 68$
$93 + \boxed{34} = \boxed{\phantom{0}}$	$92 - \boxed{\phantom{0}} = 12$	$72 + \boxed{\phantom{0}} = 87$
$40 + \boxed{\phantom{0}} = 83$	$\boxed{\phantom{0}} - 47 = 6$	$25 + \boxed{\phantom{0}} = 72$
$15 - \boxed{13} = \boxed{\phantom{0}}$	$24 + \boxed{67} = \boxed{\phantom{0}}$	$\boxed{\phantom{0}} - 21 = 60$