$54 - \boxed{} = 20$

$53 + 27 = \boxed{}$

$15 + 26 = \boxed{}$

$\boxed{} + 22 = 106$

$\boxed{} + 53 = 130$

$31 - \boxed{} = 7$

$69 - \boxed{} = 33$

$96 - 10 = \boxed{}$

$58 - \boxed{} = 15$

$31 + 99 = \boxed{}$

$61 - \boxed{} = 18$

$59 - \boxed{} = 6$

$45 - \boxed{} = 34$

$68 + 93 = \boxed{}$

$32 + \boxed{} = 96$

$43 - 16 = \boxed{}$

$77 - 44 = \boxed{}$

$44 - \boxed{} = 11$

$\boxed{} - 22 = 16$

$\boxed{} + 96 = 114$

$\boxed{} - 69 = 2$

$\boxed{} + 53 = 79$

$84 + \boxed{} = 174$

$77 - 17 = \boxed{}$

$53 - 12 = \boxed{}$

$\boxed{} + 9 = 88$

$27 + \boxed{} = 86$

$18 - 17 = \boxed{}$

$53 - \boxed{} = 36$

$91 + 49 = \boxed{}$

$78 - 12 = \boxed{}$

$81 - \boxed{} = 40$

$35 - 32 = \boxed{}$

$\boxed{} - 72 = 7$

$\boxed{} + 23 = 40$

$\boxed{} - 8 = 19$

$64 + 73 = \boxed{}$

$\boxed{} - 53 = 27$

$78 + 80 = \boxed{}$

$14 + 52 = \boxed{}$

$\boxed{} + 57 = 98$

$\boxed{} + 33 = 78$

$14 - 13 = \boxed{}$

$88 + 86 = \boxed{}$

$\boxed{} + 99 = 186$

$\boxed{} - 12 = 34$

$92 - 57 = \boxed{}$

$59 - 18 = \boxed{}$

$82 + \boxed{} = 160$

$\boxed{} + 48 = 69$

$77 + 99 = \boxed{}$

$\boxed{} + 26 = 63$

$83 - 58 = \boxed{}$

$93 - 79 = \boxed{}$

$\boxed{} - 28 = 47$

$\boxed{} + 45 = 103$

$\boxed{} - 55 = 43$

$\boxed{} - 27 = 44$

$72 + \boxed{} = 164$

$57 + 54 = \boxed{}$