

$\boxed{} + 39 = 55$	$92 + \boxed{} = 168$	$92 - \boxed{} 42 = \boxed{}$
$60 - 12 = \boxed{}$	$92 - \boxed{} = 80$	$97 + \boxed{} = 168$
$90 + \boxed{} = 106$	$88 - \boxed{} = 43$	$65 + \boxed{} 27 = \boxed{}$
$18 + \boxed{} 86 = \boxed{}$	$7 + \boxed{} = 15$	$86 + \boxed{} = 129$
$79 - \boxed{} 28 = \boxed{}$	$40 + \boxed{} = 69$	$72 + \boxed{} 66 = \boxed{}$

$43 - \boxed{} 19 = \boxed{}$	$\boxed{} - 55 = 42$	$71 + \boxed{} = 156$
$99 + \boxed{} = 197$	$9 + \boxed{} = 25$	$87 - \boxed{} 46 = \boxed{}$
$\boxed{} - 18 = 50$	$89 + \boxed{} = 99$	$76 - \boxed{} = 44$
$81 - \boxed{} = 19$	$72 - \boxed{} = 6$	$41 + \boxed{} 83 = \boxed{}$
$\boxed{} - 59 = 10$	$51 - \boxed{} 37 = \boxed{}$	$31 + \boxed{} 96 = \boxed{}$

$48 + \boxed{} = 84$	$51 + \boxed{} = 85$	$49 + \boxed{} = 64$
$96 + \boxed{} 47 = \boxed{}$	$57 - \boxed{} = 40$	$51 - \boxed{} 18 = \boxed{}$
$45 - \boxed{} = 23$	$78 - \boxed{} 18 = \boxed{}$	$41 + \boxed{} 51 = \boxed{}$
$60 - \boxed{} 24 = \boxed{}$	$51 + \boxed{} 50 = \boxed{}$	$68 - \boxed{} 10 = \boxed{}$
$28 - \boxed{} 19 = \boxed{}$	$78 + \boxed{} 49 = \boxed{}$	$42 + \boxed{} = 70$

$67 + \boxed{} = 90$	$70 - \boxed{} 54 = \boxed{}$	$95 - \boxed{} 12 = \boxed{}$
$88 - \boxed{} = 15$	$75 - \boxed{} 55 = \boxed{}$	$\boxed{} + \boxed{} 62 = 136$
$47 + \boxed{} = 115$	$97 - \boxed{} 92 = \boxed{}$	$\boxed{} + \boxed{} 15 = 107$
$40 + \boxed{} 45 = \boxed{}$	$\boxed{} + \boxed{} 61 = 153$	$68 + \boxed{} = 152$
$89 - \boxed{} = 65$	$\boxed{} - \boxed{} 62 = 32$	$75 - \boxed{} = 24$