

$$\begin{array}{|c|c|c|c|c|} \hline 10 & + & 30 & = & \boxed{\phantom{00}} \\ \hline 38 & + & 18 & = & \boxed{\phantom{00}} \\ \hline 30 & + & 48 & = & \boxed{\phantom{00}} \\ \hline 90 & + & 14 & = & \boxed{\phantom{00}} \\ \hline 49 & + & 78 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 21 & - & 16 & = & \boxed{\phantom{00}} \\ \hline 21 & - & 14 & = & \boxed{\phantom{00}} \\ \hline 78 & - & 15 & = & \boxed{\phantom{00}} \\ \hline 93 & + & 78 & = & \boxed{\phantom{00}} \\ \hline 89 & - & 69 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 54 & - & 37 & = & \boxed{\phantom{00}} \\ \hline 47 & + & 84 & = & \boxed{\phantom{00}} \\ \hline 49 & + & 33 & = & \boxed{\phantom{00}} \\ \hline 68 & + & 77 & = & \boxed{\phantom{00}} \\ \hline 67 & + & 19 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 94 & + & 89 & = & \boxed{\phantom{00}} \\ \hline 72 & - & 23 & = & \boxed{\phantom{00}} \\ \hline 79 & - & 38 & = & \boxed{\phantom{00}} \\ \hline 57 & - & 49 & = & \boxed{\phantom{00}} \\ \hline 68 & + & 39 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 94 & - & 25 & = & \boxed{\phantom{00}} \\ \hline 46 & - & 39 & = & \boxed{\phantom{00}} \\ \hline 82 & + & 19 & = & \boxed{\phantom{00}} \\ \hline 46 & - & 10 & = & \boxed{\phantom{00}} \\ \hline 71 & - & 18 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 79 & - & 47 & = & \boxed{\phantom{00}} \\ \hline 72 & - & 27 & = & \boxed{\phantom{00}} \\ \hline 80 & - & 20 & = & \boxed{\phantom{00}} \\ \hline 60 & - & 37 & = & \boxed{\phantom{00}} \\ \hline 70 & + & 77 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 70 & - & 7 & = & \boxed{\phantom{00}} \\ \hline 94 & - & 34 & = & \boxed{\phantom{00}} \\ \hline 18 & + & 33 & = & \boxed{\phantom{00}} \\ \hline 48 & - & 18 & = & \boxed{\phantom{00}} \\ \hline 36 & + & 16 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 87 & - & 82 & = & \boxed{\phantom{00}} \\ \hline 65 & - & 64 & = & \boxed{\phantom{00}} \\ \hline 96 & + & 13 & = & \boxed{\phantom{00}} \\ \hline 97 & - & 16 & = & \boxed{\phantom{00}} \\ \hline 18 & - & 10 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 73 & + & 15 & = & \boxed{\phantom{00}} \\ \hline 84 & - & 82 & = & \boxed{\phantom{00}} \\ \hline 50 & - & 11 & = & \boxed{\phantom{00}} \\ \hline 64 & - & 44 & = & \boxed{\phantom{00}} \\ \hline 78 & + & 47 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 45 & + & 96 & = & \boxed{\phantom{00}} \\ \hline 73 & - & 59 & = & \boxed{\phantom{00}} \\ \hline 79 & - & 33 & = & \boxed{\phantom{00}} \\ \hline 26 & - & 23 & = & \boxed{\phantom{00}} \\ \hline 98 & + & 67 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 48 & + & 49 & = & \boxed{\phantom{00}} \\ \hline 68 & - & 67 & = & \boxed{\phantom{00}} \\ \hline 88 & + & 84 & = & \boxed{\phantom{00}} \\ \hline 14 & + & 71 & = & \boxed{\phantom{00}} \\ \hline 90 & + & 39 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 78 & + & 37 & = & \boxed{\phantom{00}} \\ \hline 68 & - & 31 & = & \boxed{\phantom{00}} \\ \hline 34 & + & 72 & = & \boxed{\phantom{00}} \\ \hline 76 & + & 26 & = & \boxed{\phantom{00}} \\ \hline 12 & + & 82 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$