

$$\begin{array}{|c|c|c|c|c|} \hline 94 & - & 28 & = & \boxed{} \\ \hline 17 & + & 30 & = & \boxed{} \\ \hline 62 & - & 35 & = & \boxed{} \\ \hline 62 & + & 57 & = & \boxed{} \\ \hline 89 & - & 7 & = & \boxed{} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 37 & + & 68 & = & \boxed{} \\ \hline 70 & + & 56 & = & \boxed{} \\ \hline 85 & - & 19 & = & \boxed{} \\ \hline 74 & + & 9 & = & \boxed{} \\ \hline 32 & + & 46 & = & \boxed{} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 97 & + & 75 & = & \boxed{} \\ \hline 96 & - & 7 & = & \boxed{} \\ \hline 30 & - & 11 & = & \boxed{} \\ \hline 73 & - & 57 & = & \boxed{} \\ \hline 66 & - & 56 & = & \boxed{} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 78 & + & 18 & = & \boxed{} \\ \hline 19 & + & 99 & = & \boxed{} \\ \hline 96 & + & 74 & = & \boxed{} \\ \hline 95 & + & 98 & = & \boxed{} \\ \hline 48 & - & 32 & = & \boxed{} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 26 & - & 24 & = & \boxed{} \\ \hline 86 & - & 71 & = & \boxed{} \\ \hline 50 & + & 12 & = & \boxed{} \\ \hline 81 & - & 72 & = & \boxed{} \\ \hline 93 & - & 91 & = & \boxed{} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 69 & + & 20 & = & \boxed{} \\ \hline 58 & + & 73 & = & \boxed{} \\ \hline 57 & - & 43 & = & \boxed{} \\ \hline 90 & - & 47 & = & \boxed{} \\ \hline 38 & - & 16 & = & \boxed{} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 36 & - & 20 & = & \boxed{} \\ \hline 50 & - & 29 & = & \boxed{} \\ \hline 32 & + & 86 & = & \boxed{} \\ \hline 83 & - & 64 & = & \boxed{} \\ \hline 75 & - & 51 & = & \boxed{} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 40 & - & 30 & = & \boxed{} \\ \hline 97 & - & 89 & = & \boxed{} \\ \hline 67 & + & 83 & = & \boxed{} \\ \hline 25 & + & 24 & = & \boxed{} \\ \hline 35 & + & 48 & = & \boxed{} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 90 & - & 56 & = & \boxed{} \\ \hline 75 & - & 58 & = & \boxed{} \\ \hline 47 & + & 9 & = & \boxed{} \\ \hline 72 & - & 28 & = & \boxed{} \\ \hline 83 & - & 80 & = & \boxed{} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 19 & + & 19 & = & \boxed{} \\ \hline 25 & - & 15 & = & \boxed{} \\ \hline 30 & + & 39 & = & \boxed{} \\ \hline 52 & - & 27 & = & \boxed{} \\ \hline 88 & + & 57 & = & \boxed{} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 14 & + & 97 & = & \boxed{} \\ \hline 9 & + & 66 & = & \boxed{} \\ \hline 84 & + & 97 & = & \boxed{} \\ \hline 82 & + & 72 & = & \boxed{} \\ \hline 80 & - & 65 & = & \boxed{} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 73 & + & 24 & = & \boxed{} \\ \hline 69 & - & 28 & = & \boxed{} \\ \hline 32 & - & 11 & = & \boxed{} \\ \hline 86 & - & 79 & = & \boxed{} \\ \hline 81 & - & 56 & = & \boxed{} \\ \hline \end{array}$$