

$$\begin{array}{|c|c|c|c|c|} \hline 63 & - & 29 & = & \boxed{\phantom{00}} \\ \hline 10 & + & 22 & = & \boxed{\phantom{00}} \\ \hline 65 & + & 20 & = & \boxed{\phantom{00}} \\ \hline 12 & + & 40 & = & \boxed{\phantom{00}} \\ \hline 83 & + & 64 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 91 & - & 16 & = & \boxed{\phantom{00}} \\ \hline 32 & - & 29 & = & \boxed{\phantom{00}} \\ \hline 53 & - & 48 & = & \boxed{\phantom{00}} \\ \hline 48 & + & 80 & = & \boxed{\phantom{00}} \\ \hline 68 & - & 46 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 65 & - & 36 & = & \boxed{\phantom{00}} \\ \hline 62 & - & 55 & = & \boxed{\phantom{00}} \\ \hline 82 & - & 46 & = & \boxed{\phantom{00}} \\ \hline 83 & - & 55 & = & \boxed{\phantom{00}} \\ \hline 29 & - & 12 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 7 & + & 15 & = & \boxed{\phantom{00}} \\ \hline 66 & - & 28 & = & \boxed{\phantom{00}} \\ \hline 29 & - & 16 & = & \boxed{\phantom{00}} \\ \hline 49 & + & 91 & = & \boxed{\phantom{00}} \\ \hline 84 & - & 51 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 38 & + & 28 & = & \boxed{\phantom{00}} \\ \hline 55 & - & 40 & = & \boxed{\phantom{00}} \\ \hline 66 & - & 30 & = & \boxed{\phantom{00}} \\ \hline 31 & - & 8 & = & \boxed{\phantom{00}} \\ \hline 65 & + & 32 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 37 & - & 7 & = & \boxed{\phantom{00}} \\ \hline 87 & - & 25 & = & \boxed{\phantom{00}} \\ \hline 89 & - & 53 & = & \boxed{\phantom{00}} \\ \hline 91 & + & 45 & = & \boxed{\phantom{00}} \\ \hline 52 & + & 86 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 62 & - & 51 & = & \boxed{\phantom{00}} \\ \hline 36 & + & 45 & = & \boxed{\phantom{00}} \\ \hline 38 & + & 15 & = & \boxed{\phantom{00}} \\ \hline 51 & + & 92 & = & \boxed{\phantom{00}} \\ \hline 96 & + & 76 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 29 & - & 14 & = & \boxed{\phantom{00}} \\ \hline 75 & - & 41 & = & \boxed{\phantom{00}} \\ \hline 69 & + & 95 & = & \boxed{\phantom{00}} \\ \hline 87 & - & 48 & = & \boxed{\phantom{00}} \\ \hline 63 & - & 28 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 45 & + & 72 & = & \boxed{\phantom{00}} \\ \hline 96 & - & 21 & = & \boxed{\phantom{00}} \\ \hline 97 & + & 40 & = & \boxed{\phantom{00}} \\ \hline 24 & + & 8 & = & \boxed{\phantom{00}} \\ \hline 91 & - & 31 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 9 & + & 65 & = & \boxed{\phantom{00}} \\ \hline 83 & - & 66 & = & \boxed{\phantom{00}} \\ \hline 54 & - & 46 & = & \boxed{\phantom{00}} \\ \hline 79 & + & 35 & = & \boxed{\phantom{00}} \\ \hline 63 & - & 60 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 98 & - & 23 & = & \boxed{\phantom{00}} \\ \hline 86 & - & 38 & = & \boxed{\phantom{00}} \\ \hline 67 & + & 96 & = & \boxed{\phantom{00}} \\ \hline 58 & - & 46 & = & \boxed{\phantom{00}} \\ \hline 63 & + & 82 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 68 & - & 49 & = & \boxed{\phantom{00}} \\ \hline 84 & + & 82 & = & \boxed{\phantom{00}} \\ \hline 83 & + & 20 & = & \boxed{\phantom{00}} \\ \hline 80 & + & 33 & = & \boxed{\phantom{00}} \\ \hline 86 & + & 13 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$