

$$\begin{array}{|c|c|c|c|c|} \hline 94 & + & 41 & = & \boxed{\phantom{00}} \\ \hline 18 & + & 12 & = & \boxed{\phantom{00}} \\ \hline 88 & - & 88 & = & \boxed{\phantom{00}} \\ \hline 36 & - & 26 & = & \boxed{\phantom{00}} \\ \hline 27 & + & 39 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 93 & - & 7 & = & \boxed{\phantom{00}} \\ \hline 96 & + & 39 & = & \boxed{\phantom{00}} \\ \hline 14 & + & 12 & = & \boxed{\phantom{00}} \\ \hline 73 & + & 34 & = & \boxed{\phantom{00}} \\ \hline 67 & + & 87 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 94 & - & 30 & = & \boxed{\phantom{00}} \\ \hline 57 & - & 24 & = & \boxed{\phantom{00}} \\ \hline 41 & + & 56 & = & \boxed{\phantom{00}} \\ \hline 71 & - & 41 & = & \boxed{\phantom{00}} \\ \hline 59 & + & 39 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 41 & - & 33 & = & \boxed{\phantom{00}} \\ \hline 72 & + & 72 & = & \boxed{\phantom{00}} \\ \hline 91 & - & 90 & = & \boxed{\phantom{00}} \\ \hline 18 & + & 15 & = & \boxed{\phantom{00}} \\ \hline 37 & + & 94 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 71 & - & 8 & = & \boxed{\phantom{00}} \\ \hline 8 & + & 61 & = & \boxed{\phantom{00}} \\ \hline 91 & - & 54 & = & \boxed{\phantom{00}} \\ \hline 57 & + & 95 & = & \boxed{\phantom{00}} \\ \hline 99 & - & 49 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 68 & + & 27 & = & \boxed{\phantom{00}} \\ \hline 82 & + & 97 & = & \boxed{\phantom{00}} \\ \hline 10 & + & 57 & = & \boxed{\phantom{00}} \\ \hline 49 & - & 46 & = & \boxed{\phantom{00}} \\ \hline 28 & + & 90 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 62 & - & 20 & = & \boxed{\phantom{00}} \\ \hline 78 & - & 17 & = & \boxed{\phantom{00}} \\ \hline 7 & + & 12 & = & \boxed{\phantom{00}} \\ \hline 49 & - & 17 & = & \boxed{\phantom{00}} \\ \hline 35 & + & 78 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 35 & + & 12 & = & \boxed{\phantom{00}} \\ \hline 71 & - & 29 & = & \boxed{\phantom{00}} \\ \hline 86 & - & 16 & = & \boxed{\phantom{00}} \\ \hline 74 & + & 63 & = & \boxed{\phantom{00}} \\ \hline 93 & - & 16 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 97 & - & 94 & = & \boxed{\phantom{00}} \\ \hline 89 & - & 71 & = & \boxed{\phantom{00}} \\ \hline 56 & + & 87 & = & \boxed{\phantom{00}} \\ \hline 93 & - & 63 & = & \boxed{\phantom{00}} \\ \hline 17 & + & 9 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 78 & - & 9 & = & \boxed{\phantom{00}} \\ \hline 72 & - & 28 & = & \boxed{\phantom{00}} \\ \hline 73 & + & 44 & = & \boxed{\phantom{00}} \\ \hline 94 & - & 77 & = & \boxed{\phantom{00}} \\ \hline 42 & + & 30 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 37 & + & 59 & = & \boxed{\phantom{00}} \\ \hline 32 & + & 69 & = & \boxed{\phantom{00}} \\ \hline 64 & - & 58 & = & \boxed{\phantom{00}} \\ \hline 38 & + & 79 & = & \boxed{\phantom{00}} \\ \hline 37 & - & 28 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$

$$\begin{array}{|c|c|c|c|c|} \hline 73 & + & 94 & = & \boxed{\phantom{00}} \\ \hline 90 & - & 89 & = & \boxed{\phantom{00}} \\ \hline 21 & - & 7 & = & \boxed{\phantom{00}} \\ \hline 21 & + & 16 & = & \boxed{\phantom{00}} \\ \hline 86 & - & 53 & = & \boxed{\phantom{00}} \\ \hline \end{array}$$