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40 Aufgaben Schriftliche Addition im Zahlenbereich bis 200

```
   66         49         51         20         65
+  20      +  38      +  87      +  18      +  31
=_____    =_____    =_____    =_____    =_____


   67         40         47         32         57
+  79      +  46      +  23      +  62      +  88
=_____    =_____    =_____    =_____    =_____


   47         44         89         87         36
+  93      +  14      +  51      +  44      +  33
=_____    =_____    =_____    =_____    =_____


   23         89         57         39         80
+  86      +  15      +  66      +  15      +  62
=_____    =_____    =_____    =_____    =_____


   85         19         59         81         27
+  30      +  42      +  73      +  98      +  98
=_____    =_____    =_____    =_____    =_____


   18         13         59         84         83
+  11      +  74      +  76      +  23      +  41
=_____    =_____    =_____    =_____    =_____


   86         25         25         32         81
+  19      +  53      +  51      +  88      +  10
=_____    =_____    =_____    =_____    =_____


   25         25         95         85         85
+  20      +  42      +  17      +  62      +  56
=_____    =_____    =_____    =_____    =_____
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