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40 Aufgaben Schriftliche Addition im Zahlenbereich bis 200

30 + 56 =	97 + 22 =	65 + 18 =	20 + 13 =	11 + 31 =
89 + 75 =	60 + 72 =	68 + 66 =	65 + 92 =	94 + 37 =
54 + 88 =	74 + 53 =	90 + 20 =	57 + 37 =	93 + 60 =
77 + 74 =	34 + 84 =	54 + 90 =	77 + 32 =	38 + 71 =
23 + 52 =	98 + 24 =	25 + 58 =	89 + 68 =	82 + 40 =
82 + 60 =	41 + 75 =	10 + 60 =	13 + 96 =	28 + 88 =
23 + 45 =	41 + 44 =	23 + 28 =	56 + 11 =	22 + 23 =
77 + 17 =	23 + 40 =	67 + 27 =	63 + 77 =	85 + 29 =