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40 Aufgaben Schriftliche Addition im Zahlenbereich bis 200

```
    55          31          77          27          60
+   75      +   24      +   33      +   19      +   69
=           =           =           =           =
```

```
    14          14          53          54          54
+   81      +   58      +   28      +   20      +   28
=           =           =           =           =
```

```
    64          32          98          55          59
+   64      +   73      +   47      +   73      +   77
=           =           =           =           =
```

```
    43          23          91          67          61
+   48      +   55      +   76      +   46      +   52
=           =           =           =           =
```

```
    40          12          51          99          78
+   97      +   85      +   30      +   65      +   58
=           =           =           =           =
```

```
    21          88          31          27          47
+   24      +   52      +   92      +   37      +   82
=           =           =           =           =
```

```
    70          24          90          12          70
+   91      +   79      +   58      +   83      +   65
=           =           =           =           =
```

```
    12          60          95          34          32
+   84      +   48      +   38      +   59      +   58
=           =           =           =           =
```