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40 Aufgaben Schriftliche Addition im Zahlenbereich bis 200

52 + 52 =	27 + 47 =	86 + 61 =	53 + 44 =	48 + 70 =
96 + 70 =	90 + 20 =	69 + 35 =	36 + 85 =	61 + 65 =
19 + 77 =	19 + 32 =	88 + 44 =	95 + 55 =	50 + 70 =
16 + 96 =	23 + 65 =	20 + 75 =	85 + 92 =	93 + 13 =
87 + 11 =	36 + 24 =	66 + 41 =	18 + 50 =	27 + 87 =
19 + 86 =	57 + 66 =	98 + 37 =	37 + 19 =	59 + 12 =
75 + 42 =	40 + 43 =	86 + 38 =	34 + 26 =	22 + 86 =
80 + 25 =	44 + 19 =	75 + 65 =	80 + 21 =	70 + 92 =