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40 Aufgaben Schriftliche Addition im Zahlenbereich bis 200

46 + 68 =	44 + 87 =	36 + 33 =	25 + 38 =	43 + 87 =
45 + 41 =	62 + 15 =	63 + 52 =	53 + 35 =	10 + 36 =
13 + 94 =	36 + 71 =	37 + 16 =	66 + 49 =	44 + 87 =
55 + 68 =	85 + 60 =	14 + 91 =	12 + 41 =	42 + 75 =
82 + 28 =	53 + 63 =	15 + 13 =	80 + 45 =	21 + 14 =
58 + 58 =	29 + 60 =	92 + 54 =	54 + 58 =	99 + 74 =
69 + 59 =	56 + 83 =	35 + 10 =	96 + 21 =	16 + 13 =
30 + 87 =	16 + 13 =	69 + 82 =	97 + 60 =	19 + 64 =