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40 Aufgaben Schriftliche Addition im Zahlenbereich bis 200

91 + 31 =	35 + 41 =	72 + 90 =	48 + 54 =	56 + 10 =
41 + 41 =	50 + 46 =	25 + 41 =	14 + 34 =	81 + 35 =
58 + 14 =	42 + 30 =	90 + 69 =	53 + 42 =	46 + 91 =
44 + 41 =	14 + 45 =	31 + 49 =	88 + 12 =	95 + 81 =
69 + 74 =	60 + 61 =	28 + 52 =	18 + 48 =	45 + 88 =
75 + 84 =	67 + 34 =	19 + 58 =	53 + 34 =	78 + 76 =
34 + 40 =	55 + 63 =	41 + 23 =	65 + 68 =	95 + 55 =
17 + 64 =	61 + 99 =	29 + 32 =	99 + 75 =	48 + 52 =