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40 Aufgaben Schriftliche Addition im Zahlenbereich bis 200

12 + 53 =	52 + 56 =	91 + 64 =	46 + 12 =	24 + 25 =
86 + 25 =	81 + 88 =	98 + 99 =	12 + 62 =	10 + 53 =
11 + 71 =	60 + 84 =	68 + 29 =	92 + 11 =	36 + 85 =
27 + 79 =	63 + 75 =	14 + 65 =	99 + 44 =	41 + 95 =
90 + 66 =	70 + 97 =	90 + 76 =	88 + 61 =	90 + 51 =
29 + 73 =	34 + 85 =	34 + 20 =	66 + 15 =	74 + 76 =
65 + 45 =	44 + 25 =	41 + 10 =	63 + 69 =	49 + 65 =
66 + 83 =	25 + 26 =	21 + 19 =	13 + 38 =	38 + 25 =