

$$\boxed{\phantom{0}} + 63 = 148 \quad \boxed{\phantom{0}} + 42 = 129 \quad 68 + 12 = \boxed{\phantom{0}}$$

$$\boxed{\phantom{0}} + 23 = 64 \quad \boxed{\phantom{0}} + 27 = 115 \quad 23 + 55 = \boxed{\phantom{0}}$$

$$28 + \boxed{\phantom{0}} = 84 \quad 91 + \boxed{\phantom{0}} = 188 \quad \boxed{\phantom{0}} + 72 = 132$$

$$22 + 69 = \boxed{\phantom{0}} \quad 13 + 89 = \boxed{\phantom{0}} \quad 77 + \boxed{\phantom{0}} = 141$$

$$\boxed{\phantom{0}} + 96 = 148 \quad 97 + 89 = \boxed{\phantom{0}} \quad 47 + \boxed{\phantom{0}} = 127$$

$$83 + \boxed{\phantom{0}} = 173 \quad 66 + \boxed{\phantom{0}} = 111 \quad \boxed{\phantom{0}} + 70 = 102$$

$$19 + 42 = \boxed{\phantom{0}} \quad 54 + 15 = \boxed{\phantom{0}} \quad 59 + \boxed{\phantom{0}} = 154$$

$$26 + 15 = \boxed{\phantom{0}} \quad 46 + 39 = \boxed{\phantom{0}} \quad 74 + 97 = \boxed{\phantom{0}}$$

$$\boxed{\phantom{0}} + 99 = 132 \quad \boxed{\phantom{0}} + 66 = 113 \quad \boxed{\phantom{0}} + 83 = 98$$

$$89 + 84 = \boxed{\phantom{0}} \quad 39 + \boxed{\phantom{0}} = 86 \quad \boxed{\phantom{0}} + 42 = 59$$

$$46 + 49 = \boxed{\phantom{0}} \quad 88 + \boxed{\phantom{0}} = 136 \quad 78 + \boxed{\phantom{0}} = 149$$

$$90 + \boxed{\phantom{0}} = 173 \quad \boxed{\phantom{0}} + 46 = 71 \quad 18 + 16 = \boxed{\phantom{0}}$$

$$15 + \boxed{\phantom{0}} = 83 \quad \boxed{\phantom{0}} + 7 = 102 \quad 71 + \boxed{\phantom{0}} = 113$$

$$55 + 60 = \boxed{\phantom{0}} \quad \boxed{\phantom{0}} + 77 = 115 \quad 92 + 49 = \boxed{\phantom{0}}$$

$$72 + 50 = \boxed{\phantom{0}} \quad \boxed{\phantom{0}} + 20 = 71 \quad 11 + 89 = \boxed{\phantom{0}}$$

$$\boxed{\phantom{0}} + 26 = 122 \quad 53 + 39 = \boxed{\phantom{0}} \quad 90 + 62 = \boxed{\phantom{0}}$$

$$30 + 48 = \boxed{\phantom{0}} \quad 76 + \boxed{\phantom{0}} = 157 \quad 86 + 24 = \boxed{\phantom{0}}$$

$$\boxed{\phantom{0}} + 26 = 51 \quad \boxed{\phantom{0}} + 38 = 88 \quad \boxed{\phantom{0}} + 31 = 76$$

$$13 + \boxed{\phantom{0}} = 78 \quad 32 + \boxed{\phantom{0}} = 110 \quad \boxed{\phantom{0}} + 99 = 174$$

$$\boxed{\phantom{0}} + 17 = 82 \quad 91 + 84 = \boxed{\phantom{0}} \quad 56 + 57 = \boxed{\phantom{0}}$$