

$$\boxed{} + 28 = 52 \quad 40 + 9 = \boxed{} \quad \boxed{} + 94 = 147$$

$$19 + 94 = \boxed{} \quad \boxed{} + 35 = 66 \quad \boxed{} + 40 = 56$$

$$80 + \boxed{} = 97 \quad 72 + 40 = \boxed{} \quad 97 + \boxed{} = 183$$

$$86 + 23 = \boxed{} \quad 58 + \boxed{} = 66 \quad 23 + 39 = \boxed{}$$

$$40 + \boxed{} = 73 \quad 32 + 9 = \boxed{} \quad 60 + 82 = \boxed{}$$

$$96 + \boxed{} = 120 \quad 96 + 51 = \boxed{} \quad 56 + \boxed{} = 148$$

$$\boxed{} + 20 = 39 \quad 97 + 67 = \boxed{} \quad \boxed{} + 88 = 169$$

$$\boxed{} + 44 = 75 \quad \boxed{} + 24 = 31 \quad 62 + \boxed{} = 71$$

$$45 + \boxed{} = 84 \quad 65 + \boxed{} = 118 \quad 52 + 61 = \boxed{}$$

$$76 + 16 = \boxed{} \quad \boxed{} + 37 = 120 \quad 34 + 76 = \boxed{}$$

$$38 + 52 = \boxed{} \quad 85 + \boxed{} = 106 \quad \boxed{} + 72 = 131$$

$$45 + 22 = \boxed{} \quad \boxed{} + 60 = 147 \quad \boxed{} + 95 = 173$$

$$\boxed{} + 90 = 160 \quad 66 + 34 = \boxed{} \quad \boxed{} + 98 = 181$$

$$\boxed{} + 80 = 175 \quad 71 + \boxed{} = 153 \quad 18 + 22 = \boxed{}$$

$$\boxed{} + 41 = 95 \quad 33 + \boxed{} = 82 \quad \boxed{} + 85 = 150$$

$$\boxed{} + 35 = 91 \quad \boxed{} + 90 = 162 \quad 23 + \boxed{} = 49$$

$$9 + 90 = \boxed{} \quad 8 + \boxed{} = 84 \quad \boxed{} + 27 = 97$$

$$57 + \boxed{} = 142 \quad \boxed{} + 44 = 135 \quad 28 + 9 = \boxed{}$$

$$29 + \boxed{} = 81 \quad 79 + \boxed{} = 146 \quad 82 + 29 = \boxed{}$$

$$38 + \boxed{} = 60 \quad \boxed{} + 41 = 107 \quad 80 + 43 = \boxed{}$$