

$$\boxed{} + 23 = 37 \quad 51 + \boxed{} = 83 \quad 80 + \boxed{} = 162$$

$$85 + \boxed{} = 157 \quad 69 + 75 = \boxed{} \quad 68 + 59 = \boxed{}$$

$$\boxed{} + 64 = 107 \quad 31 + \boxed{} = 71 \quad \boxed{} + 84 = 111$$

$$46 + 69 = \boxed{} \quad \boxed{} + 74 = 106 \quad 68 + 45 = \boxed{}$$

$$\boxed{} + 86 = 164 \quad \boxed{} + 16 = 62 \quad \boxed{} + 32 = 60$$

$$\boxed{} + 17 = 63 \quad \boxed{} + 74 = 158 \quad \boxed{} + 91 = 173$$

$$\boxed{} + 94 = 151 \quad \boxed{} + 31 = 81 \quad \boxed{} + 85 = 133$$

$$\boxed{} + 62 = 91 \quad 97 + \boxed{} = 184 \quad 25 + 20 = \boxed{}$$

$$\boxed{} + 17 = 37 \quad 88 + 27 = \boxed{} \quad 83 + \boxed{} = 155$$

$$55 + 55 = \boxed{} \quad \boxed{} + 95 = 191 \quad 41 + 35 = \boxed{}$$

$$87 + \boxed{} = 152 \quad 85 + \boxed{} = 156 \quad 46 + 30 = \boxed{}$$

$$87 + \boxed{} = 175 \quad 42 + \boxed{} = 75 \quad 13 + \boxed{} = 59$$

$$59 + 46 = \boxed{} \quad \boxed{} + 51 = 62 \quad 21 + \boxed{} = 104$$

$$63 + 8 = \boxed{} \quad 91 + 41 = \boxed{} \quad 11 + 18 = \boxed{}$$

$$49 + \boxed{} = 141 \quad 40 + 28 = \boxed{} \quad 53 + 54 = \boxed{}$$

$$55 + 40 = \boxed{} \quad \boxed{} + 72 = 87 \quad \boxed{} + 40 = 115$$

$$\boxed{} + 75 = 162 \quad \boxed{} + 25 = 92 \quad 36 + 85 = \boxed{}$$

$$\boxed{} + 23 = 89 \quad 9 + \boxed{} = 59 \quad 12 + \boxed{} = 37$$

$$92 + \boxed{} = 146 \quad 51 + \boxed{} = 149 \quad \boxed{} + 62 = 117$$

$$93 + 41 = \boxed{} \quad 24 + \boxed{} = 62 \quad 22 + \boxed{} = 78$$