

$28 + 36 = \boxed{}$

$\boxed{} + 51 = 77$

$\boxed{} + 15 = 114$

$94 + \boxed{} = 150$

$54 + 9 = \boxed{}$

$24 + 99 = \boxed{}$

$\boxed{} + 85 = 163$

$\boxed{} + 67 = 151$

$85 + \boxed{} = 137$

$73 + \boxed{} = 164$

$23 + \boxed{} = 63$

$91 + 99 = \boxed{}$

$\boxed{} + 63 = 141$

$94 + 30 = \boxed{}$

$52 + \boxed{} = 87$

$13 + \boxed{} = 52$

$34 + \boxed{} = 113$

$55 + \boxed{} = 113$

$\boxed{} + 83 = 136$

$75 + \boxed{} = 173$

$98 + \boxed{} = 190$

$64 + \boxed{} = 149$

$51 + \boxed{} = 110$

$82 + \boxed{} = 152$

$85 + 47 = \boxed{}$

$89 + 68 = \boxed{}$

$27 + 72 = \boxed{}$

$\boxed{} + 76 = 146$

$44 + 28 = \boxed{}$

$51 + 9 = \boxed{}$

$7 + \boxed{} = 96$

$33 + 93 = \boxed{}$

$73 + \boxed{} = 146$

$12 + 51 = \boxed{}$

$62 + 31 = \boxed{}$

$7 + \boxed{} = 62$

$34 + \boxed{} = 114$

$78 + \boxed{} = 88$

$34 + \boxed{} = 88$

$\boxed{} + 36 = 112$

$23 + \boxed{} = 110$

$33 + \boxed{} = 63$

$87 + 77 = \boxed{}$

$93 + \boxed{} = 154$

$89 + 84 = \boxed{}$

$76 + \boxed{} = 96$

$\boxed{} + 70 = 133$

$49 + 16 = \boxed{}$

$\boxed{} + 18 = 68$

$\boxed{} + 29 = 111$

$33 + 47 = \boxed{}$

$75 + \boxed{} = 97$

$\boxed{} + 65 = 113$

$\boxed{} + 60 = 126$

$25 + 68 = \boxed{}$

$\boxed{} + 57 = 125$

$\boxed{} + 76 = 162$

$\boxed{} + 71 = 161$

$\boxed{} + 56 = 73$

$67 + 55 = \boxed{}$