

$13 + 18 = \boxed{}$
 $67 + 9 = \boxed{}$
 $\boxed{} + 20 = 105$

$64 + 48 = \boxed{}$
 $36 + \boxed{} = 77$
 $26 + 38 = \boxed{}$

$\boxed{} + 25 = 116$
 $51 + \boxed{} = 146$
 $66 + 78 = \boxed{}$

$\boxed{} + 62 = 158$
 $42 + 22 = \boxed{}$
 $92 + 95 = \boxed{}$

$14 + \boxed{} = 88$
 $\boxed{} + 34 = 94$
 $11 + \boxed{} = 38$

$41 + \boxed{} = 117$
 $22 + 20 = \boxed{}$
 $26 + 53 = \boxed{}$

$\boxed{} + 99 = 123$
 $73 + \boxed{} = 90$
 $93 + \boxed{} = 141$

$53 + \boxed{} = 126$
 $61 + \boxed{} = 129$
 $42 + 36 = \boxed{}$

$\boxed{} + 55 = 146$
 $\boxed{} + 99 = 164$
 $54 + \boxed{} = 142$

$\boxed{} + 21 = 51$
 $18 + 80 = \boxed{}$
 $28 + \boxed{} = 113$

$78 + \boxed{} = 158$
 $77 + 92 = \boxed{}$
 $16 + \boxed{} = 35$

$51 + 36 = \boxed{}$
 $64 + 12 = \boxed{}$
 $80 + 40 = \boxed{}$

$89 + \boxed{} = 188$
 $\boxed{} + 94 = 103$
 $\boxed{} + 85 = 171$

$77 + \boxed{} = 156$
 $8 + 30 = \boxed{}$
 $8 + 75 = \boxed{}$

$76 + 81 = \boxed{}$
 $\boxed{} + 96 = 155$
 $\boxed{} + 36 = 89$

$17 + 29 = \boxed{}$
 $\boxed{} + 14 = 28$
 $\boxed{} + 23 = 87$

$89 + 16 = \boxed{}$
 $51 + \boxed{} = 103$
 $20 + \boxed{} = 58$

$\boxed{} + 26 = 109$
 $25 + 7 = \boxed{}$
 $77 + 7 = \boxed{}$

$\boxed{} + 76 = 149$
 $\boxed{} + 38 = 100$
 $\boxed{} + 94 = 191$

$\boxed{} + 83 = 101$
 $\boxed{} + 94 = 107$
 $84 + 40 = \boxed{}$