

$51 + \boxed{\quad} = 115$
 $56 + 49 = \boxed{\quad}$
 $\boxed{\quad} + 71 = 169$

$46 + \boxed{\quad} = 87$
 $36 + \boxed{\quad} = 97$
 $\boxed{\quad} + 88 = 146$

$89 + 72 = \boxed{\quad}$
 $7 + 26 = \boxed{\quad}$
 $75 + 25 = \boxed{\quad}$

$33 + 73 = \boxed{\quad}$
 $72 + \boxed{\quad} = 92$
 $69 + 13 = \boxed{\quad}$

$78 + 88 = \boxed{\quad}$
 $\boxed{\quad} + 55 = 96$
 $27 + 22 = \boxed{\quad}$

$\boxed{\quad} + 25 = 109$
 $\boxed{\quad} + 55 = 150$
 $96 + \boxed{\quad} = 132$

$72 + \boxed{\quad} = 117$
 $\boxed{\quad} + 44 = 88$
 $\boxed{\quad} + 56 = 91$

$75 + \boxed{\quad} = 140$
 $94 + \boxed{\quad} = 105$
 $79 + 96 = \boxed{\quad}$

$41 + \boxed{\quad} = 125$
 $83 + 52 = \boxed{\quad}$
 $27 + \boxed{\quad} = 101$

$\boxed{\quad} + 67 = 155$
 $24 + \boxed{\quad} = 106$
 $90 + \boxed{\quad} = 138$

$\boxed{\quad} + 63 = 99$
 $\boxed{\quad} + 76 = 91$
 $\boxed{\quad} + 42 = 73$

$17 + \boxed{\quad} = 71$
 $54 + \boxed{\quad} = 93$
 $39 + \boxed{\quad} = 49$

$66 + \boxed{\quad} = 161$
 $\boxed{\quad} + 27 = 45$
 $61 + \boxed{\quad} = 77$

$\boxed{\quad} + 81 = 90$
 $87 + \boxed{\quad} = 133$
 $15 + \boxed{\quad} = 78$

$\boxed{\quad} + 56 = 139$
 $\boxed{\quad} + 83 = 95$
 $94 + \boxed{\quad} = 121$

$67 + 26 = \boxed{\quad}$
 $\boxed{\quad} + 79 = 86$
 $84 + \boxed{\quad} = 126$

$45 + 27 = \boxed{\quad}$
 $\boxed{\quad} + 11 = 109$
 $45 + \boxed{\quad} = 99$

$30 + \boxed{\quad} = 61$
 $\boxed{\quad} + 85 = 122$
 $75 + \boxed{\quad} = 143$

$83 + 88 = \boxed{\quad}$
 $76 + 75 = \boxed{\quad}$
 $24 + \boxed{\quad} = 123$

$13 + \boxed{\quad} = 26$
 $55 + 57 = \boxed{\quad}$
 $25 + 62 = \boxed{\quad}$