

$60 + 86 = \boxed{\quad}$	$48 + 50 = \boxed{\quad}$	$36 + \boxed{\quad} = 47$
$\boxed{\quad} + 34 = 45$	$9 + 15 = \boxed{\quad}$	$23 + \boxed{\quad} = 65$
$90 + 21 = \boxed{\quad}$	$\boxed{\quad} + 71 = 138$	$71 + \boxed{\quad} = 87$
$\boxed{\quad} + 38 = 114$	$\boxed{\quad} + 81 = 89$	$50 + 74 = \boxed{\quad}$
$61 + \boxed{\quad} = 96$	$80 + \boxed{\quad} = 169$	$\boxed{\quad} + 21 = 70$

$90 + 69 = \boxed{\quad}$	$31 + \boxed{\quad} = 93$	$50 + 10 = \boxed{\quad}$
$\boxed{\quad} + 87 = 140$	$87 + \boxed{\quad} = 122$	$75 + \boxed{\quad} = 117$
$48 + 39 = \boxed{\quad}$	$\boxed{\quad} + 14 = 106$	$78 + \boxed{\quad} = 169$
$58 + 60 = \boxed{\quad}$	$88 + \boxed{\quad} = 172$	$99 + \boxed{\quad} = 150$
$55 + \boxed{\quad} = 87$	$74 + 61 = \boxed{\quad}$	$45 + \boxed{\quad} = 54$

$55 + \boxed{\quad} = 79$	$54 + 70 = \boxed{\quad}$	$81 + \boxed{\quad} = 116$
$\boxed{\quad} + 95 = 121$	$79 + \boxed{\quad} = 169$	$68 + \boxed{\quad} = 158$
$80 + 20 = \boxed{\quad}$	$\boxed{\quad} + 21 = 114$	$56 + 75 = \boxed{\quad}$
$40 + 27 = \boxed{\quad}$	$\boxed{\quad} + 9 = 39$	$75 + \boxed{\quad} = 144$
$13 + \boxed{\quad} = 54$	$\boxed{\quad} + 46 = 103$	$\boxed{\quad} + 37 = 62$

$31 + \boxed{\quad} = 38$	$\boxed{\quad} + 95 = 119$	$\boxed{\quad} + 80 = 141$
$\boxed{\quad} + 98 = 120$	$\boxed{\quad} + 26 = 96$	$20 + 20 = \boxed{\quad}$
$\boxed{\quad} + 15 = 60$	$25 + 42 = \boxed{\quad}$	$66 + \boxed{\quad} = 149$
$75 + 16 = \boxed{\quad}$	$46 + \boxed{\quad} = 111$	$81 + 47 = \boxed{\quad}$
$35 + 85 = \boxed{\quad}$	$29 + \boxed{\quad} = 80$	$56 + \boxed{\quad} = 78$