

$54 + 99 = \boxed{\quad}$

$35 + \boxed{\quad} = 56$

$\boxed{\quad} + 13 = 94$

$\boxed{\quad} + 51 = 59$

$63 + \boxed{\quad} = 91$

$45 + 15 = \boxed{\quad}$

$85 + 45 = \boxed{\quad}$

$\boxed{\quad} + 73 = 84$

$10 + 28 = \boxed{\quad}$

$96 + \boxed{\quad} = 121$

$58 + 94 = \boxed{\quad}$

$92 + \boxed{\quad} = 164$

$85 + 40 = \boxed{\quad}$

$65 + \boxed{\quad} = 73$

$72 + \boxed{\quad} = 151$

$10 + 75 = \boxed{\quad}$

$57 + \boxed{\quad} = 83$

$58 + \boxed{\quad} = 118$

$\boxed{\quad} + 63 = 123$

$35 + \boxed{\quad} = 96$

$\boxed{\quad} + 23 = 45$

$43 + 44 = \boxed{\quad}$

$96 + 59 = \boxed{\quad}$

$\boxed{\quad} + 55 = 74$

$\boxed{\quad} + 23 = 52$

$\boxed{\quad} + 56 = 92$

$19 + \boxed{\quad} = 56$

$47 + \boxed{\quad} = 86$

$83 + 63 = \boxed{\quad}$

$\boxed{\quad} + 53 = 150$

$87 + \boxed{\quad} = 97$

$63 + 38 = \boxed{\quad}$

$45 + \boxed{\quad} = 87$

$54 + 37 = \boxed{\quad}$

$49 + 40 = \boxed{\quad}$

$59 + 32 = \boxed{\quad}$

$12 + 91 = \boxed{\quad}$

$62 + \boxed{\quad} = 121$

$69 + \boxed{\quad} = 116$

$\boxed{\quad} + 46 = 118$

$34 + \boxed{\quad} = 48$

$43 + 27 = \boxed{\quad}$

$81 + 94 = \boxed{\quad}$

$93 + \boxed{\quad} = 155$

$19 + 37 = \boxed{\quad}$

$56 + 84 = \boxed{\quad}$

$64 + 8 = \boxed{\quad}$

$67 + 10 = \boxed{\quad}$

$19 + \boxed{\quad} = 75$

$25 + 47 = \boxed{\quad}$

$45 + \boxed{\quad} = 82$

$80 + \boxed{\quad} = 138$

$35 + \boxed{\quad} = 52$

$9 + \boxed{\quad} = 68$

$\boxed{\quad} + 9 = 106$

$74 + \boxed{\quad} = 120$

$24 + \boxed{\quad} = 120$

$\boxed{\quad} + 29 = 52$

$\boxed{\quad} + 78 = 137$

$43 + 46 = \boxed{\quad}$