

$$\boxed{} + 94 = 187 \quad \boxed{} + 7 = 63 \quad 15 + 73 = \boxed{}$$

$$69 + \boxed{} = 148 \quad 85 + \boxed{} = 150 \quad \boxed{} + 33 = 44$$

$$47 + 66 = \boxed{} \quad 80 + \boxed{} = 141 \quad 24 + 94 = \boxed{}$$

$$\boxed{} + 38 = 137 \quad \boxed{} + 25 = 104 \quad \boxed{} + 7 = 104$$

$$52 + 79 = \boxed{} \quad 54 + 24 = \boxed{} \quad 46 + 11 = \boxed{}$$

$$\boxed{} + 81 = 98 \quad 79 + 59 = \boxed{} \quad 30 + 41 = \boxed{}$$

$$18 + 39 = \boxed{} \quad 65 + \boxed{} = 95 \quad 62 + \boxed{} = 85$$

$$43 + 92 = \boxed{} \quad 23 + \boxed{} = 101 \quad \boxed{} + 21 = 67$$

$$96 + \boxed{} = 107 \quad 60 + \boxed{} = 101 \quad 41 + \boxed{} = 89$$

$$91 + 79 = \boxed{} \quad \boxed{} + 13 = 58 \quad \boxed{} + 75 = 170$$

$$\boxed{} + 10 = 106 \quad 97 + \boxed{} = 189 \quad 97 + 67 = \boxed{}$$

$$25 + 60 = \boxed{} \quad \boxed{} + 72 = 149 \quad 11 + 84 = \boxed{}$$

$$\boxed{} + 72 = 96 \quad \boxed{} + 90 = 138 \quad 8 + 17 = \boxed{}$$

$$9 + \boxed{} = 45 \quad \boxed{} + 65 = 79 \quad 41 + \boxed{} = 70$$

$$57 + \boxed{} = 101 \quad 35 + \boxed{} = 102 \quad 23 + 37 = \boxed{}$$

$$18 + 66 = \boxed{} \quad 62 + \boxed{} = 91 \quad \boxed{} + 64 = 146$$

$$55 + \boxed{} = 81 \quad 39 + 64 = \boxed{} \quad 97 + 79 = \boxed{}$$

$$94 + \boxed{} = 147 \quad 65 + \boxed{} = 90 \quad 27 + 27 = \boxed{}$$

$$\boxed{} + 69 = 164 \quad 62 + \boxed{} = 75 \quad 57 + 69 = \boxed{}$$

$$43 + 96 = \boxed{} \quad 36 + \boxed{} = 51 \quad 23 + \boxed{} = 87$$