$18 + \boxed{} = 36$ $70 + \boxed{} = 102$ $\boxed{} + 89 = 116$

$21 + 48 = \boxed{}$ $46 + \boxed{} = 143$ $\boxed{} + 18 = 43$

$86 + 75 = \boxed{}$ $34 + 29 = \boxed{}$ $73 + \boxed{} = 149$

$\boxed{} + 35 = 129$ $59 + 10 = \boxed{}$ $\boxed{} + 71 = 153$

$\boxed{} + 41 = 97$ $\boxed{} + 86 = 100$ $\boxed{} + 49 = 113$

$63 + 62 = \boxed{}$ $90 + 29 = \boxed{}$ $31 + \boxed{} = 66$

$81 + \boxed{} = 99$ $15 + \boxed{} = 42$ $39 + \boxed{} = 70$

$66 + \boxed{} = 136$ $\boxed{} + 74 = 118$ $\boxed{} + 39 = 61$

$\boxed{} + 85 = 177$ $\boxed{} + 54 = 143$ $\boxed{} + 43 = 67$

$28 + \boxed{} = 60$ $18 + 89 = \boxed{}$ $\boxed{} + 84 = 103$

$49 + 81 = \boxed{}$ $\boxed{} + 77 = 103$ $8 + \boxed{} = 90$

$12 + 23 = \boxed{}$ $98 + \boxed{} = 113$ $\boxed{} + 15 = 68$

$\boxed{} + 54 = 71$ $\boxed{} + 60 = 142$ $\boxed{} + 93 = 103$

$\boxed{} + 12 = 111$ $\boxed{} + 44 = 93$ $\boxed{} + 58 = 68$

$45 + 50 = \boxed{}$ $\boxed{} + 94 = 112$ $59 + 42 = \boxed{}$

$\boxed{} + 21 = 112$ $\boxed{} + 40 = 83$ $\boxed{} + 54 = 133$

$\boxed{} + 86 = 137$ $14 + 90 = \boxed{}$ $76 + \boxed{} = 155$

$\boxed{} + 12 = 53$ $74 + \boxed{} = 149$ $\boxed{} + 83 = 154$

$\boxed{} + 39 = 117$ $81 + \boxed{} = 121$ $\boxed{} + 47 = 85$

$45 + 48 = \boxed{}$ $28 + 31 = \boxed{}$ $\boxed{} + 72 = 123$