

$$\boxed{\phantom{0}} + 28 = 79 \quad 73 + 28 = \boxed{\phantom{0}} \quad 98 + 48 = \boxed{\phantom{0}}$$

$$24 + 7 = \boxed{\phantom{0}} \quad \boxed{\phantom{0}} + 34 = 74 \quad 27 + 47 = \boxed{\phantom{0}}$$

$$\boxed{\phantom{0}} + 71 = 129 \quad 41 + \boxed{\phantom{0}} = 73 \quad 14 + \boxed{\phantom{0}} = 46$$

$$70 + 37 = \boxed{\phantom{0}} \quad 34 + \boxed{\phantom{0}} = 98 \quad 90 + \boxed{\phantom{0}} = 170$$

$$68 + 59 = \boxed{\phantom{0}} \quad 76 + \boxed{\phantom{0}} = 122 \quad 97 + 41 = \boxed{\phantom{0}}$$

$$23 + \boxed{\phantom{0}} = 109 \quad 66 + 12 = \boxed{\phantom{0}} \quad 60 + \boxed{\phantom{0}} = 138$$

$$89 + 63 = \boxed{\phantom{0}} \quad \boxed{\phantom{0}} + 28 = 44 \quad 11 + 24 = \boxed{\phantom{0}}$$

$$84 + \boxed{\phantom{0}} = 172 \quad 80 + \boxed{\phantom{0}} = 131 \quad 15 + 26 = \boxed{\phantom{0}}$$

$$\boxed{\phantom{0}} + 85 = 129 \quad 68 + 80 = \boxed{\phantom{0}} \quad \boxed{\phantom{0}} + 66 = 165$$

$$11 + \boxed{\phantom{0}} = 70 \quad 77 + 47 = \boxed{\phantom{0}} \quad 73 + 10 = \boxed{\phantom{0}}$$

$$\boxed{\phantom{0}} + 30 = 61 \quad 41 + 61 = \boxed{\phantom{0}} \quad \boxed{\phantom{0}} + 87 = 153$$

$$22 + \boxed{\phantom{0}} = 89 \quad 88 + 98 = \boxed{\phantom{0}} \quad 98 + 11 = \boxed{\phantom{0}}$$

$$13 + \boxed{\phantom{0}} = 70 \quad 68 + 21 = \boxed{\phantom{0}} \quad \boxed{\phantom{0}} + 97 = 162$$

$$32 + 28 = \boxed{\phantom{0}} \quad 60 + 42 = \boxed{\phantom{0}} \quad 40 + \boxed{\phantom{0}} = 102$$

$$80 + 88 = \boxed{\phantom{0}} \quad 21 + 93 = \boxed{\phantom{0}} \quad 26 + 79 = \boxed{\phantom{0}}$$

$$91 + 52 = \boxed{\phantom{0}} \quad 20 + 87 = \boxed{\phantom{0}} \quad 11 + \boxed{\phantom{0}} = 55$$

$$\boxed{\phantom{0}} + 66 = 117 \quad 51 + 88 = \boxed{\phantom{0}} \quad 97 + \boxed{\phantom{0}} = 157$$

$$\boxed{\phantom{0}} + 49 = 133 \quad 47 + \boxed{\phantom{0}} = 88 \quad \boxed{\phantom{0}} + 33 = 106$$

$$\boxed{\phantom{0}} + 23 = 35 \quad 93 + 39 = \boxed{\phantom{0}} \quad 62 + \boxed{\phantom{0}} = 151$$

$$78 + \boxed{\phantom{0}} = 154 \quad \boxed{\phantom{0}} + 37 = 106 \quad 29 + 89 = \boxed{\phantom{0}}$$