

$$\boxed{} + 68 = 86 \quad \boxed{} + 89 = 174 \quad 52 + 44 = \boxed{}$$

$$32 + 44 = \boxed{} \quad 81 + \boxed{} = 143 \quad 61 + 66 = \boxed{}$$

$$52 + \boxed{} = 118 \quad \boxed{} + 85 = 168 \quad \boxed{} + 69 = 128$$

$$56 + \boxed{} = 93 \quad \boxed{} + 81 = 171 \quad 96 + \boxed{} = 176$$

$$48 + \boxed{} = 84 \quad \boxed{} + 51 = 88 \quad 53 + \boxed{} = 63$$

$$15 + \boxed{} = 69 \quad 96 + 47 = \boxed{} \quad 20 + \boxed{} = 37$$

$$60 + \boxed{} = 159 \quad 18 + \boxed{} = 100 \quad 22 + \boxed{} = 67$$

$$\boxed{} + 78 = 143 \quad 91 + \boxed{} = 177 \quad \boxed{} + 96 = 147$$

$$60 + 24 = \boxed{} \quad 94 + \boxed{} = 145 \quad 79 + \boxed{} = 109$$

$$10 + \boxed{} = 86 \quad 28 + 19 = \boxed{} \quad 75 + \boxed{} = 153$$

$$97 + \boxed{} = 137 \quad 28 + \boxed{} = 75 \quad 67 + \boxed{} = 90$$

$$23 + \boxed{} = 93 \quad \boxed{} + 82 = 159 \quad 95 + 83 = \boxed{}$$

$$88 + \boxed{} = 161 \quad 90 + \boxed{} = 165 \quad 93 + 80 = \boxed{}$$

$$62 + \boxed{} = 85 \quad 47 + \boxed{} = 115 \quad 14 + 97 = \boxed{}$$

$$78 + 93 = \boxed{} \quad 15 + \boxed{} = 49 \quad 40 + 45 = \boxed{}$$

$$41 + \boxed{} = 133 \quad 10 + \boxed{} = 53 \quad 84 + \boxed{} = 132$$

$$24 + \boxed{} = 113 \quad 92 + 62 = \boxed{} \quad 10 + \boxed{} = 95$$

$$75 + 45 = \boxed{} \quad 94 + \boxed{} = 145 \quad 43 + 58 = \boxed{}$$

$$57 + \boxed{} = 104 \quad 24 + 52 = \boxed{} \quad 20 + \boxed{} = 36$$

$$93 + 82 = \boxed{} \quad \boxed{} + 83 = 168 \quad 17 + 47 = \boxed{}$$