

$91 + 93 = \boxed{\quad}$

$\boxed{\quad} + 66 = 109$

$\boxed{\quad} + 7 = 60$

$90 + \boxed{\quad} = 153$

$\boxed{\quad} + 86 = 110$

$74 + 71 = \boxed{\quad}$

$31 + \boxed{\quad} = 63$

$\boxed{\quad} + 99 = 135$

$64 + \boxed{\quad} = 140$

$60 + \boxed{\quad} = 135$

$99 + \boxed{\quad} = 177$

$\boxed{\quad} + 49 = 68$

$28 + 8 = \boxed{\quad}$

$62 + 34 = \boxed{\quad}$

$52 + 68 = \boxed{\quad}$

$\boxed{\quad} + 31 = 109$

$57 + \boxed{\quad} = 116$

$94 + \boxed{\quad} = 139$

$\boxed{\quad} + 61 = 69$

$17 + 25 = \boxed{\quad}$

$63 + 80 = \boxed{\quad}$

$\boxed{\quad} + 64 = 95$

$\boxed{\quad} + 73 = 113$

$\boxed{\quad} + 57 = 117$

$93 + 64 = \boxed{\quad}$

$74 + \boxed{\quad} = 167$

$82 + 73 = \boxed{\quad}$

$14 + \boxed{\quad} = 28$

$59 + \boxed{\quad} = 106$

$98 + \boxed{\quad} = 188$

$19 + 73 = \boxed{\quad}$

$8 + \boxed{\quad} = 24$

$9 + \boxed{\quad} = 31$

$\boxed{\quad} + 56 = 81$

$64 + 43 = \boxed{\quad}$

$33 + 41 = \boxed{\quad}$

$40 + 25 = \boxed{\quad}$

$8 + \boxed{\quad} = 50$

$\boxed{\quad} + 89 = 101$

$\boxed{\quad} + 23 = 59$

$15 + \boxed{\quad} = 64$

$\boxed{\quad} + 50 = 112$

$73 + 87 = \boxed{\quad}$

$99 + \boxed{\quad} = 134$

$\boxed{\quad} + 37 = 66$

$62 + 37 = \boxed{\quad}$

$\boxed{\quad} + 52 = 93$

$\boxed{\quad} + 10 = 84$

$40 + \boxed{\quad} = 115$

$\boxed{\quad} + 99 = 122$

$36 + \boxed{\quad} = 80$

$47 + \boxed{\quad} = 67$

$50 + 13 = \boxed{\quad}$

$98 + 99 = \boxed{\quad}$

$38 + \boxed{\quad} = 116$

$54 + 91 = \boxed{\quad}$

$15 + 30 = \boxed{\quad}$

$\boxed{\quad} + 39 = 63$

$72 + 29 = \boxed{\quad}$

$88 + \boxed{\quad} = 106$