$54 + \boxed{} = 120$ $64 + 29 = \boxed{}$ $\boxed{} + 33 = 91$

$\boxed{} + 64 = 127$ $15 + 20 = \boxed{}$ $10 + \boxed{} = 98$

$\boxed{} + 57 = 84$ $\boxed{} + 95 = 139$ $22 + 14 = \boxed{}$

$\boxed{} + 39 = 63$ $49 + 77 = \boxed{}$ $14 + 47 = \boxed{}$

$\boxed{} + 39 = 69$ $\boxed{} + 69 = 97$ $57 + 60 = \boxed{}$

$56 + \boxed{} = 143$ $44 + 41 = \boxed{}$ $83 + \boxed{} = 127$

$31 + 21 = \boxed{}$ $22 + \boxed{} = 77$ $\boxed{} + 11 = 30$

$17 + \boxed{} = 75$ $89 + \boxed{} = 110$ $\boxed{} + 24 = 114$

$51 + 80 = \boxed{}$ $77 + 69 = \boxed{}$ $\boxed{} + 75 = 101$

$18 + 19 = \boxed{}$ $97 + 53 = \boxed{}$ $\boxed{} + 79 = 171$

$\boxed{} + 57 = 111$ $77 + \boxed{} = 98$ $67 + 60 = \boxed{}$

$\boxed{} + 44 = 73$ $59 + \boxed{} = 135$ $25 + 55 = \boxed{}$

$9 + 93 = \boxed{}$ $90 + 61 = \boxed{}$ $67 + 99 = \boxed{}$

$40 + \boxed{} = 48$ $20 + 98 = \boxed{}$ $\boxed{} + 85 = 142$

$\boxed{} + 47 = 106$ $\boxed{} + 93 = 159$ $\boxed{} + 64 = 121$

$36 + \boxed{} = 63$ $59 + 75 = \boxed{}$ $95 + 9 = \boxed{}$

$28 + \boxed{} = 58$ $\boxed{} + 30 = 119$ $49 + 11 = \boxed{}$

$71 + \boxed{} = 134$ $77 + \boxed{} = 157$ $45 + \boxed{} = 140$

$\boxed{} + 10 = 64$ $79 + 48 = \boxed{}$ $21 + 65 = \boxed{}$

$57 + 87 = \boxed{}$ $\boxed{} + 86 = 139$ $64 + \boxed{} = 146$