

$$67 + 91 = \boxed{\phantom{00}}$$

$$99 + 90 = \boxed{\phantom{00}}$$

$$\boxed{\phantom{00}} + 66 = 150$$

$$25 + 34 = \boxed{\phantom{00}}$$

$$46 + 91 = \boxed{\phantom{00}}$$

$$18 + 42 = \boxed{\phantom{00}}$$

$$\boxed{\phantom{00}} + 43 = 60$$

$$13 + \boxed{\phantom{00}} = 80$$

$$22 + 48 = \boxed{\phantom{00}}$$

$$\boxed{\phantom{00}} + 69 = 152$$

$$\boxed{\phantom{00}} + 46 = 117$$

$$90 + 42 = \boxed{\phantom{00}}$$

$$90 + 91 = \boxed{\phantom{00}}$$

$$77 + 34 = \boxed{\phantom{00}}$$

$$37 + \boxed{\phantom{00}} = 129$$

$$\boxed{\phantom{00}} + 79 = 95$$

$$20 + \boxed{\phantom{00}} = 47$$

$$14 + \boxed{\phantom{00}} = 47$$

$$37 + \boxed{\phantom{00}} = 92$$

$$61 + 64 = \boxed{\phantom{00}}$$

$$\boxed{\phantom{00}} + 78 = 173$$

$$48 + 22 = \boxed{\phantom{00}}$$

$$\boxed{\phantom{00}} + 42 = 90$$

$$76 + 23 = \boxed{\phantom{00}}$$

$$84 + 51 = \boxed{\phantom{00}}$$

$$\boxed{\phantom{00}} + 98 = 106$$

$$\boxed{\phantom{00}} + 22 = 120$$

$$54 + \boxed{\phantom{00}} = 83$$

$$85 + \boxed{\phantom{00}} = 161$$

$$48 + \boxed{\phantom{00}} = 78$$

$$73 + \boxed{\phantom{00}} = 82$$

$$32 + \boxed{\phantom{00}} = 48$$

$$52 + 52 = \boxed{\phantom{00}}$$

$$89 + \boxed{\phantom{00}} = 96$$

$$92 + 64 = \boxed{\phantom{00}}$$

$$93 + 55 = \boxed{\phantom{00}}$$

$$83 + \boxed{\phantom{00}} = 99$$

$$7 + 80 = \boxed{\phantom{00}}$$

$$41 + 15 = \boxed{\phantom{00}}$$

$$\boxed{\phantom{00}} + 81 = 172$$

$$\boxed{\phantom{00}} + 52 = 91$$

$$94 + \boxed{\phantom{00}} = 159$$

$$\boxed{\phantom{00}} + 18 = 59$$

$$\boxed{\phantom{00}} + 72 = 88$$

$$\boxed{\phantom{00}} + 12 = 31$$

$$\boxed{\phantom{00}} + 11 = 51$$

$$\boxed{\phantom{00}} + 85 = 155$$

$$91 + 55 = \boxed{\phantom{00}}$$

$$70 + 74 = \boxed{\phantom{00}}$$

$$45 + 14 = \boxed{\phantom{00}}$$

$$62 + 93 = \boxed{\phantom{00}}$$

$$30 + 9 = \boxed{\phantom{00}}$$

$$\boxed{\phantom{00}} + 90 = 99$$

$$78 + \boxed{\phantom{00}} = 109$$

$$90 + \boxed{\phantom{00}} = 146$$

$$56 + 54 = \boxed{\phantom{00}}$$

$$\boxed{\phantom{00}} + 50 = 123$$

$$60 + \boxed{\phantom{00}} = 124$$

$$86 + 34 = \boxed{\phantom{00}}$$

$$67 + \boxed{\phantom{00}} = 144$$