$67 + 91 = \boxed{}$　　$99 + 90 = \boxed{}$　　$\boxed{} + 66 = 150$

$25 + 34 = \boxed{}$　　$46 + 91 = \boxed{}$　　$18 + 42 = \boxed{}$

$\boxed{} + 43 = 60$　　$13 + \boxed{} = 80$　　$22 + 48 = \boxed{}$

$\boxed{} + 69 = 152$　　$\boxed{} + 46 = 117$　　$90 + 42 = \boxed{}$

$90 + 91 = \boxed{}$　　$77 + 34 = \boxed{}$　　$37 + \boxed{} = 129$

$\boxed{} + 79 = 95$　　$20 + \boxed{} = 47$　　$14 + \boxed{} = 47$

$37 + \boxed{} = 92$　　$61 + 64 = \boxed{}$　　$\boxed{} + 78 = 173$

$48 + 22 = \boxed{}$　　$\boxed{} + 42 = 90$　　$76 + 23 = \boxed{}$

$84 + 51 = \boxed{}$　　$\boxed{} + 98 = 106$　　$\boxed{} + 22 = 120$

$54 + \boxed{} = 83$　　$85 + \boxed{} = 161$　　$48 + \boxed{} = 78$

$73 + \boxed{} = 82$　　$32 + \boxed{} = 48$　　$52 + 52 = \boxed{}$

$89 + \boxed{} = 96$　　$92 + 64 = \boxed{}$　　$93 + 55 = \boxed{}$

$83 + \boxed{} = 99$　　$7 + 80 = \boxed{}$　　$41 + 15 = \boxed{}$

$\boxed{} + 81 = 172$　　$\boxed{} + 52 = 91$　　$94 + \boxed{} = 159$

$\boxed{} + 18 = 59$　　$\boxed{} + 72 = 88$　　$\boxed{} + 12 = 31$

$\boxed{} + 11 = 51$　　$\boxed{} + 85 = 155$　　$91 + 55 = \boxed{}$

$70 + 74 = \boxed{}$　　$45 + 14 = \boxed{}$　　$62 + 93 = \boxed{}$

$30 + 9 = \boxed{}$　　$\boxed{} + 90 = 99$　　$78 + \boxed{} = 109$

$90 + \boxed{} = 146$　　$56 + 54 = \boxed{}$　　$\boxed{} + 50 = 123$

$60 + \boxed{} = 124$　　$86 + 34 = \boxed{}$　　$67 + \boxed{} = 144$